

opteco

PRODUCT GUIDE

opteco DART
THE POWER OF PRECISION



GET MORE

with OPTECO saw blades.
Forged to outperform all others.

MORE CUTS

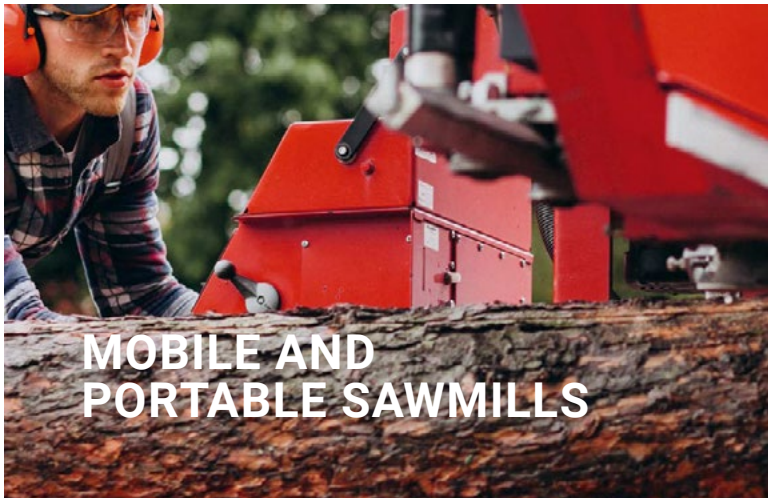
MORE UPTIME

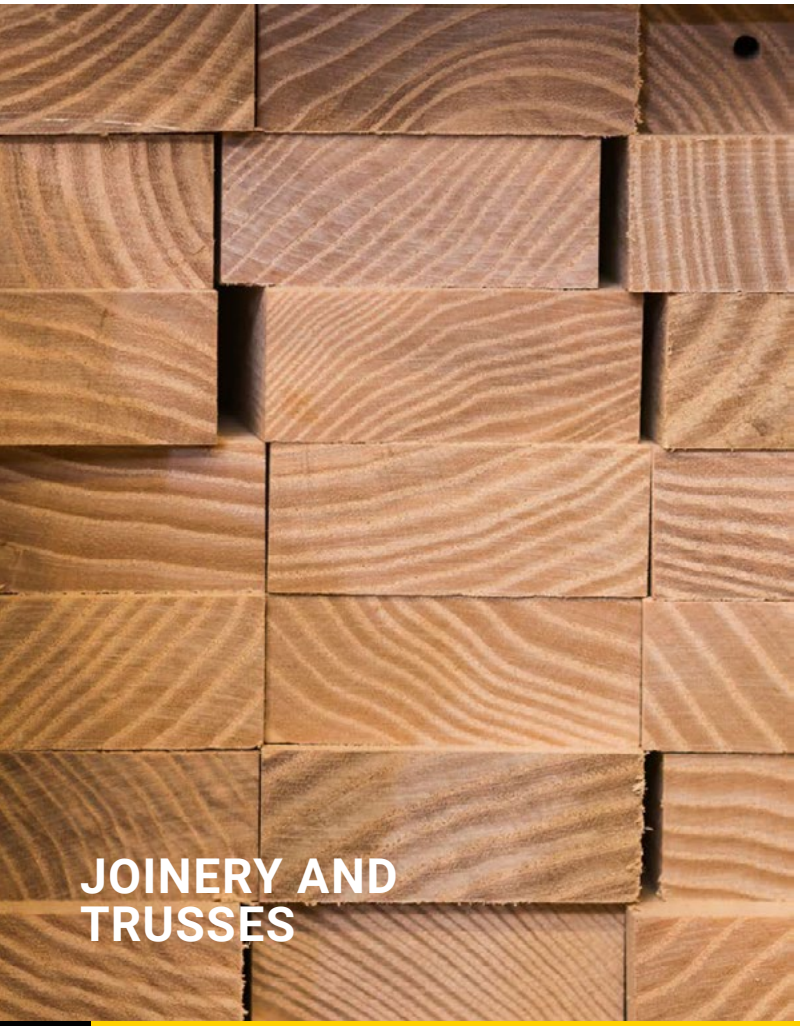
MORE PROFIT




WOOD AND
LUMBER
PROCESSING


SAWMILLS


MOBILE AND
PORTABLE SAWMILLS


JOINERY AND
TRUSSES


FIREWOOD
PROCESSING


VEGETATION
CONTROL

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opteco Product Guide

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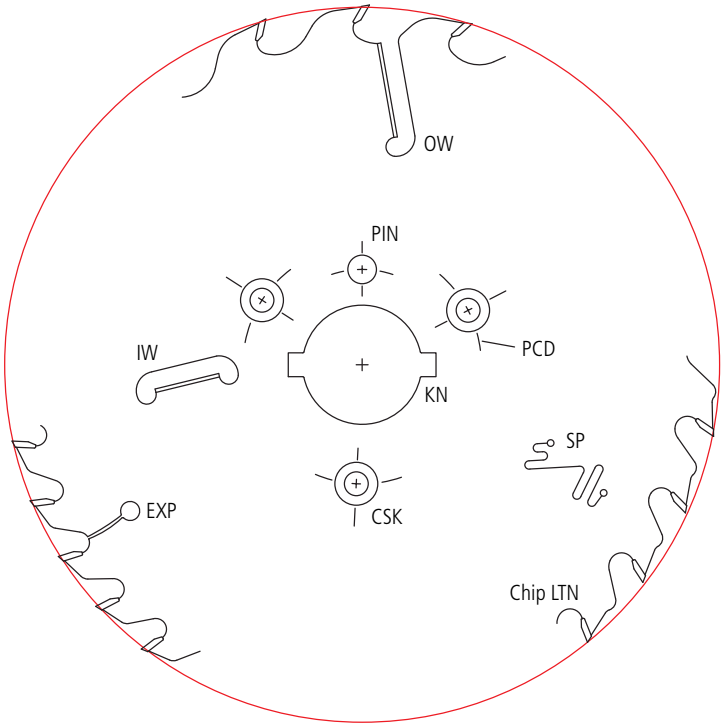
Opteco Private Label Blades 45

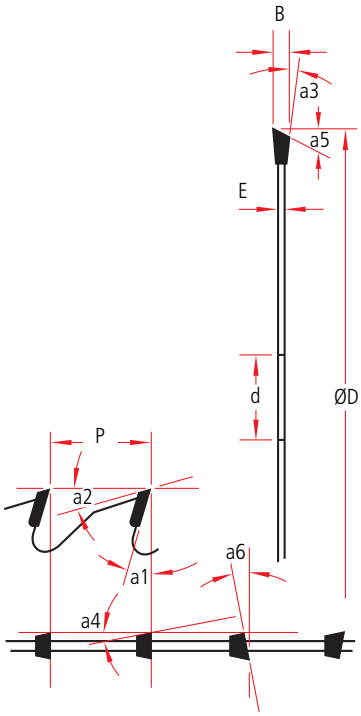
opteco Blade Listing

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SAW BLADE TERMINOLOGY





a1	Rake angle (hook)	**a6**	Front shear angle	**EXP**	Expansion slot	**CSK**	Countersink hole
a2	Back clearance angle	**D**	Diameter	**T**	Number of teeth	**OW**	Outer wiper slot
a3	Radial side angle	**B**	Kerf width	**SP**	Silencing port	**IW**	Inner wiper slot
a4	Tangential side angle	**E**	Thickness of saw body	**KN**	Key slot (width x depth)	**P**	Tooth pitch
a5	Top bevel angle	**d**	Bore	**PIN**	Pin hole	**PCD**	Pitch Circle Diameter



ATB
Alternate top bevel



TCH
Triple chip tooth



TCH-2
Triple chip-2



FWF
Flat-ATB-tooth



HFP
Hollow tooth face



F
Flat tooth



PTR
Pointed tooth



HGB
Alternate hog and bevel tooth



K
Conical tooth



F2
Flat tooth, split scoring saw



TRZ
Trapezoidal tooth



NEG
Negative hook angle



POS
Positive hook angle





SAW BLADE SPEEDS

Suggested cuttings speeds, for TCT saw blades, according to Material

Material	Speed (m/s)
Softwoods	45–90
Hardwoods	45–70
Exotic Hardwoods	40–65
Raw Particle Board	50–80
Laminated Particle Board	60–80
Plywood	50–80

Material	Speed (m/s)
Raw MDF	50–80
Laminated MDF	60–80
Rigid Plastics	15–50
Soft Plastics	30–60
Pure Aluminium	50–80
Al–Mg–Cu Alloy/Profiles	50–70

SAW BLADE RPM, BASED ON DIAMETER AND SURFACE SPEED

Saw Blade Surface Speed (metres/sec)

Saw Blade Diameter (mm)

	25	30	35	40	45	50	55	60	65	70	75	80	85	90
100	4777	5732	6688	7643	8599	9554	10510	11465	12420	13376	14331	15287	16242	17197
150	3185	3822	4459	5096	5732	6369	7006	7643	8280	8917	9554	10191	10828	11465
200	2389	2866	3344	3822	4299	4777	5255	5732	6210	6688	7166	7643	8121	8599
250	1911	2293	2675	3057	3439	3822	4204	4586	4968	5350	5732	6115	6497	6879
300	1592	1911	2229	2548	2866	3185	3503	3822	4140	4459	4777	5096	5414	5732
350	1365	1638	1911	2184	2457	2730	3003	3276	3549	3822	4095	4368	4641	4914
400	1194	1433	1672	1911	2150	2389	2627	2866	3105	3344	3583	3822	4061	4299
450	1062	1274	1486	1699	1911	2123	2335	2548	2760	2972	3185	3397	3609	3822
500	955	1146	1338	1529	1720	1911	2102	2293	2484	2675	2866	3057	3248	3439
550	869	1042	1216	1390	1563	1737	1911	2085	2258	2432	2606	2779	2953	3127
600	796	955	1115	1274	1433	1592	1752	1911	2070	2229	2389	2548	2707	2866
650	735	882	1029	1176	1323	1470	1617	1764	1911	2058	2205	2352	2499	2646
700	682	819	955	1092	1228	1365	1501	1638	1774	1911	2047	2184	2320	2457
750	637	764	892	1019	1146	1274	1401	1529	1656	1783	1911	2038	2166	2293
800	597	717	836	955	1075	1194	1314	1433	1553	1672	1791	1911	2030	2150
850	562	674	787	899	1012	1124	1236	1349	1461	1574	1686	1799	1911	2023
900	531	637	743	849	955	1062	1168	1274	1380	1486	1592	1699	1805	1911
950	503	603	704	805	905	1006	1106	1207	1307	1408	1509	1609	1710	1810
1000	478	573	669	764	860	955	1051	1146	1242	1338	1433	1529	1624	1720
1050	455	546	637	728	819	910	1001	1092	1183	1274	1365	1456	1547	1638
1100	434	521	608	695	782	869	955	1042	1129	1216	1303	1390	1477	1563
1150	415	498	582	665	748	831	914	997	1080	1163	1246	1329	1412	1495
1200	398	478	557	637	717	796	876	955	1035	1115	1194	1274	1354	1433
1270	376	451	527	602	677	752	828	903	978	1053	1128	1204	1279	1354
1320	362	434	507	579	651	724	796	869	941	1013	1086	1158	1230	1303
1370	349	418	488	558	628	697	767	837	907	976	1046	1116	1186	1255
1420	336	404	471	538	606	673	740	807	875	942	1009	1077	1144	1211
1470	325	390	455	520	585	650	715	780	845	910	975	1040	1105	1170
1520	314	377	440	503	566	629	691	754	817	880	943	1006	1069	1131
1570	304	365	426	487	548	609	669	730	791	852	913	974	1035	1095
1620	295	354	413	472	531	590	649	708	767	826	885	944	1003	1062
1670	286	343	400	458	515	572	629	687	744	801	858	915	973	1030
1830	261	313	365	418	470	522	574	627	679	731	783	835	888	940
1980	241	290	338	386	434	483	531	579	627	676	724	772	820	869

Important Notes

1. This chart does not include the maximum safe speed. An industry expert must be consulted for maximum safe speeds.
2. Optimum saw blade speeds are determined by factors which may include:
   • Moisture content of wood products, • Material thickness, • Material feed rate, • Surface finish required, • Material abrasion.
3. Optimum blade speed selection may require the assistance of an industry expert.

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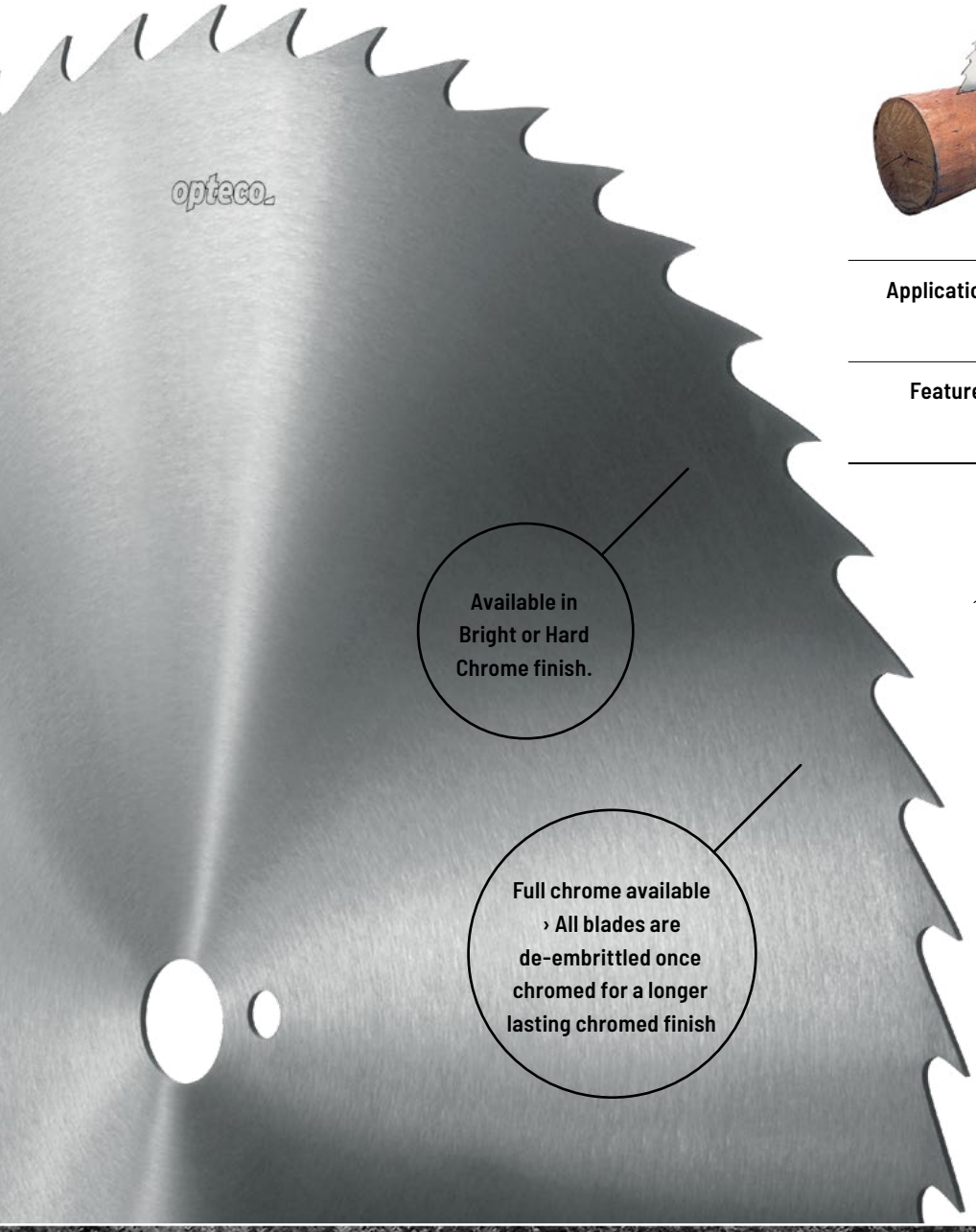


Natural Wood
Sawmill Applications

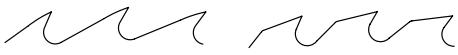


Natural Wood
Sawmill Applications

Application	For sawmill applications in high production bench saws & carriages.
Features	High alloy chrome steel solid tooth ripsaw blades.

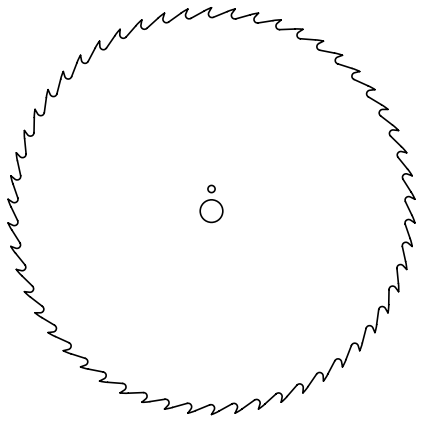


Gullet options available



Form G Form F

Custom gullet shape available on request.





Made in Australia



Quick Turnaround Times



100% Customisable
› Gullet shape
› Thickness
› Diameter

Diameter		14Ga	13Ga	12Ga	11Ga	10Ga	9Ga		8Ga	7Ga	6Ga	5Ga	4Ga
mm	Inch	2.10	2.41	2.77	3.05	3.40	3.76	4.00	4.19	4.57	5.18	5.59	6.03
450	18	●	●	●	●	●	●	●	●	●			
505	20	●	●	●	●	●	●	●	●	●	●		
555	22	●	●	●	●	●	●	●	●	●	●		
605	24			●	●	●	●	●	●	●	●	●	
650	26			●	●	●	●	●	●	●	●	●	
710	28			●	●	●	●	●	●	●	●	●	
760	30			●	●	●	●	●	●	●	●	●	●
810	32				●	●	●	●	●	●	●	●	
860	34				●	●	●	●	●	●	●	●	
910	36				●	●	●	●	●	●	●	●	
960	38				●	●	●	●	●	●	●	●	
1015	40				●	●	●	●	●	●	●	●	
1065	42					●	●	●	●	●	●	●	
1115	44					●	●	●	●	●	●	●	
1165	46					●	●	●	●	●	●	●	
1220	48					●	●	●	●	●	●	●	
1270	50					●	●	●	●	●	●	●	
1320	52					●	●	●	●	●	●	●	
1370	54					●	●	●	●	●	●	●	●
1420	56						●	●	●	●	●	●	●
1470	58								●	●	●	●	●
1520	60								●	●	●	●	●
1570	62										●	●	●
1620	64										●	●	●
1675	66										●	●	●
1830	72										●	●	●

Series 470 is a custom built product. Number of teeth shown are typical examples only. Kerf, plate and bore are on request.



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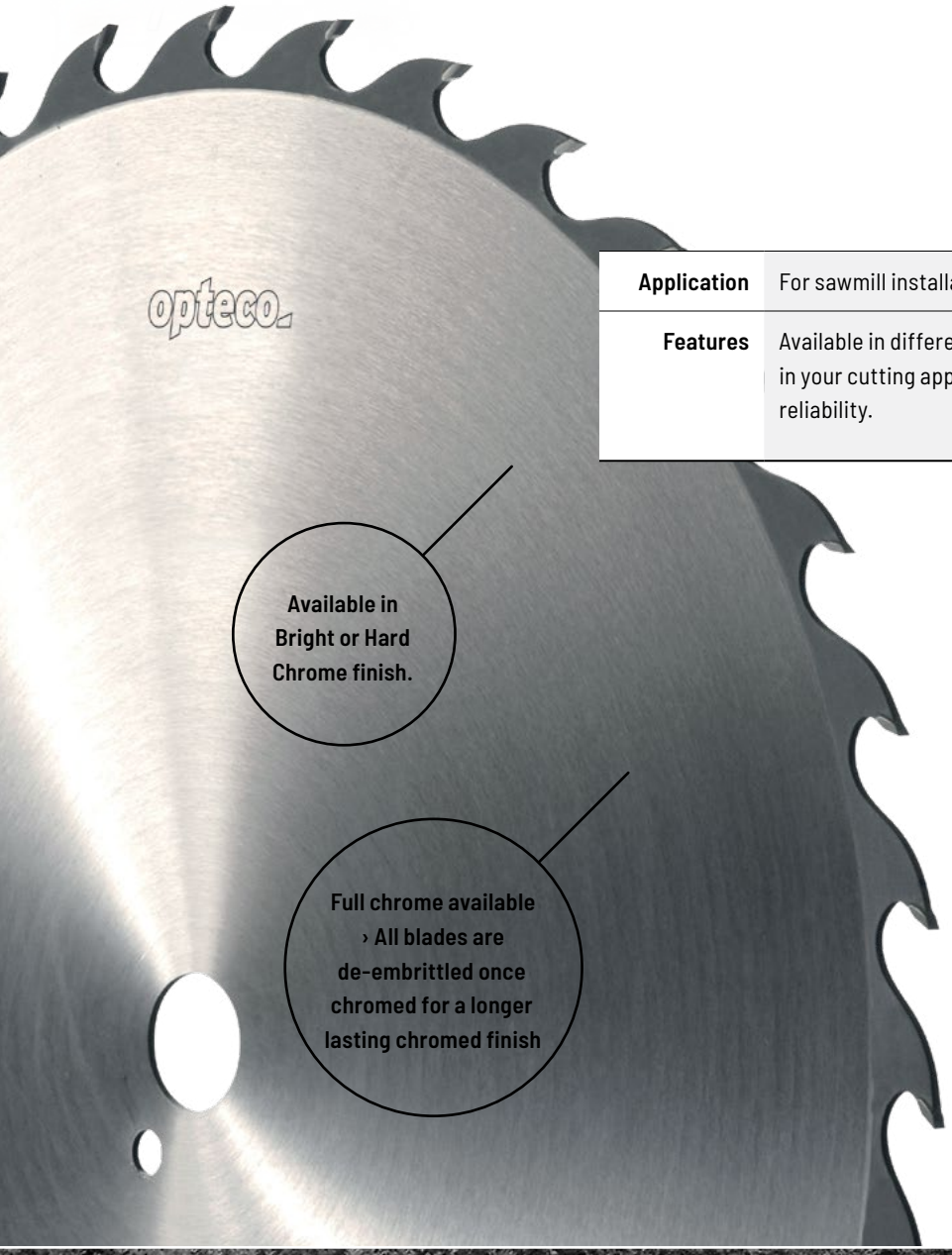


Natural Wood
Sawmill Applications



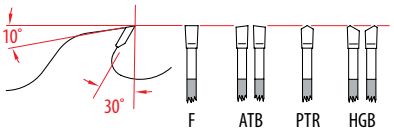
Natural Wood
Sawmill Applications

Application	For sawmill installation in high production bench saws and carriages.
Features	Available in different tooth forms to give optimum performance in your cutting application. Tough carbide grade tips for optimum reliability.

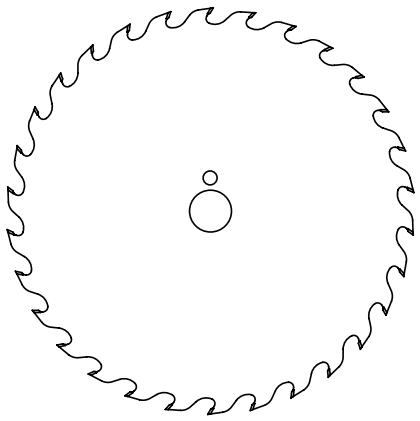


Available in Bright or Hard Chrome finish.

Full chrome available › All blades are de-embrittled once chromed for a longer lasting chromed finish



Optional grinding forms shown





Made in Australia



Quick Turnaround Times



100% Customisable
› Gullet shape
› Thickness
› Diameter



High chrome and carbon steel for reduced plate wear

mm	Inch	16 Teeth	18 Teeth	20 Teeth	24 Teeth	30 Teeth	36 Teeth	40 Teeth	44 Teeth	48 Teeth	54 Teeth
450	18	●	●	●	●	●	●				
500	20	●	●	●	●	●	●				
600	24	●	●	●	●	●	●	●			
710	28		●	●	●	●	●	●	●	●	
760	30		●	●	●	●	●	●	●	●	●
810	32			●	●	●	●	●	●	●	●
860	34			●	●	●	●	●	●	●	●
910	36			●	●	●	●	●	●	●	●
960	38			●	●	●	●	●	●	●	●
1020	40			●	●	●	●	●	●	●	●
1070	42				●	●	●	●	●	●	●
1220	48				●	●	●	●	●	●	●
1370	54					●	●	●	●	●	●
1520	60					●	●	●	●	●	●
1670	66						●	●	●	●	●
1830	72						●	●	●	●	●

Series 990 is a custom built product. Number of teeth shown are typical examples only. Kerf, plate and bore are on request.



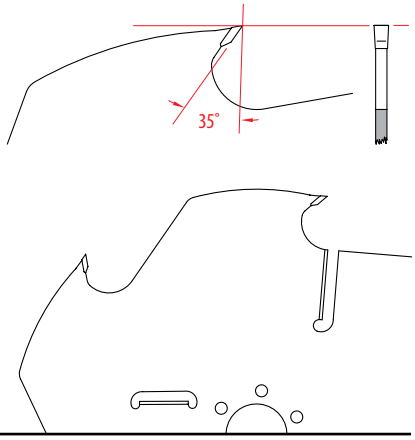
SERIES 999

MOBILE AND PORTABLE SAWMILLING



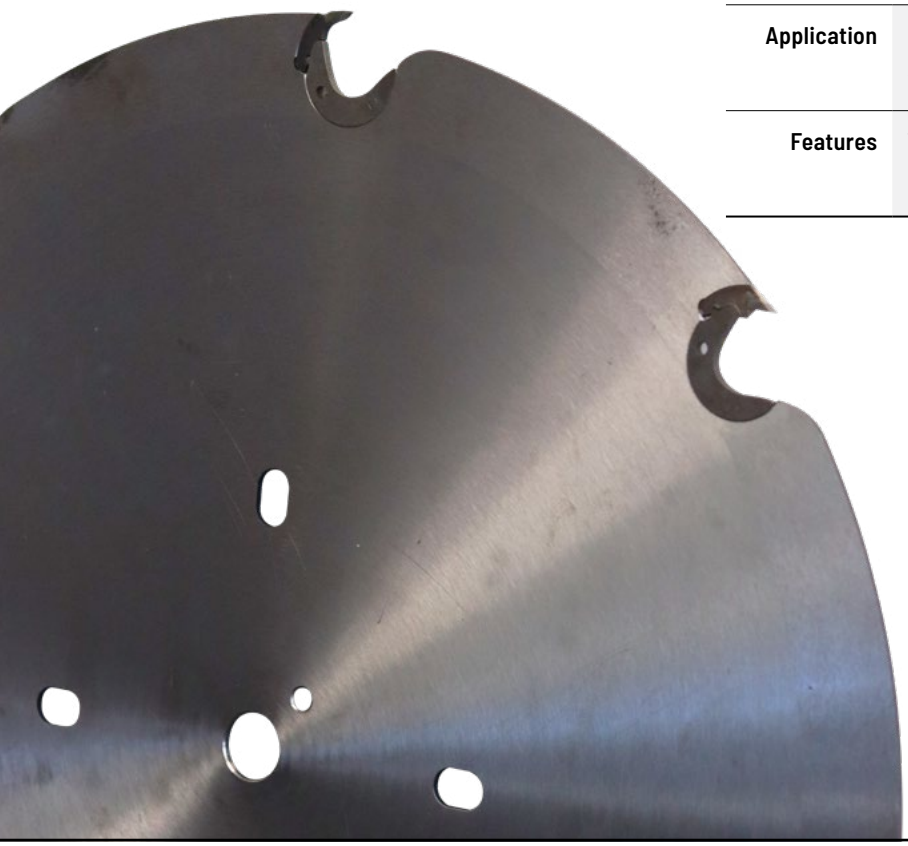
Application	For use on twin blade, or swing blade portable saw mills.
Features	Chip limited tooth fitted with tough grade tungsten carbide tip for reliable and efficient operation. Available with cooling ports or fitted with TCT wipers.



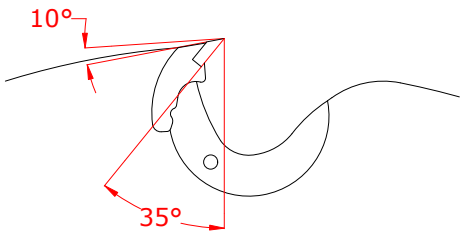


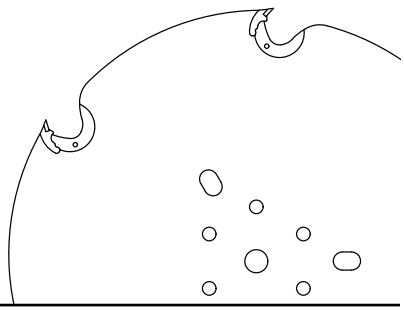
SERIES 999INS

INSERT TIPPED PORTABLE MILL SAW BLADE



Application	Inserted tipped saw blades for twin blade or swing blade sawmills.
Features	Tungsten tipped or stellite tipped which can be fully customised to suit regional requirements.





SERIES 970

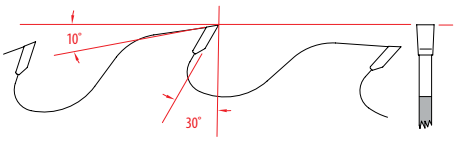
TIMBER PROCESSING | EDGER AND GANG SAWS

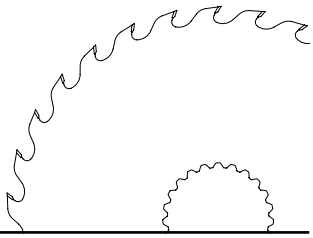




Natural Wood
Sawmill Applications

Application	For sawmill installation in high production precision guided edger and gang saw systems.
Features	Precise spline fitting. Tooth form according to particular operating conditions.





SERIES 970	***100% CUSTOMISABLE***	› Diameter › Kerf / plate › Tooth geometry › Bore & pin › Countersunk screw holes

SERIES 960

CHIPPER CANTER | RING / FACING SAWS



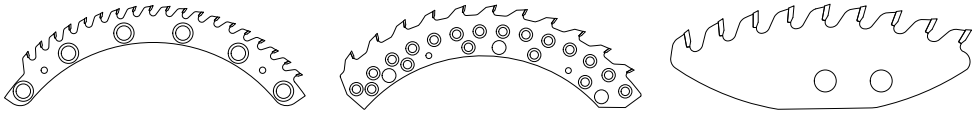
Application	For sawmill installation in high production chipper canter machines.
Features	Precisely machined with parallel saw body or stepped rim, available in various tooth forms to give optimum performance tailored to your application. Tungsten carbide or stellite tipped.
Machine	OPTECO chipper canter saws are manufactured to suit MEM, Ahlstrom, Comact, Heinola, EWD, Ari Vislanda, HewSaw, Linck, USNR, Keyknife and more.

SERIES 965

CHIPPER CANTER | HOGGER SEGMENTS



Application	For sawmill installation in high production chipper canter & hogger units.
Features	Precisely machined segment body, available in various tooth forms to give optimum performance tailored to your application. Tungsten carbide or stellite tipped.
Machine	OPTECO chipper canter segments are manufactured for all types of saw mill machines including MEM, Ahlstrom, Comact, Heinola, EWD, Ari Vislanda, HewSaw, Linck, USNR, and more.



SERIES 225 / 226

TIMBER PROCESSING | THIN KERF SPLITTING

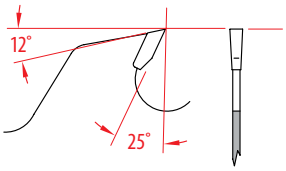


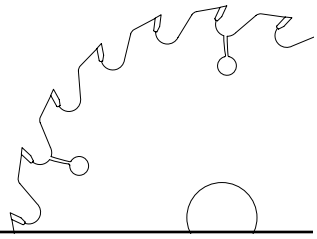




Natural Wood (Seasoned)
Fine Ripping Cuts

Application	For use in moulders and precision multi-splitting operations.
Features	Thin kerf for increased product yield. Extra hard saw body. Series 226 edge / hogging blades available.





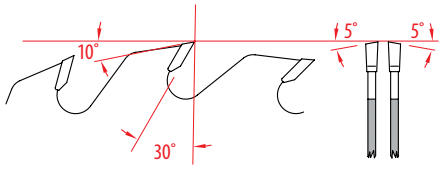
SERIES 947 / 948

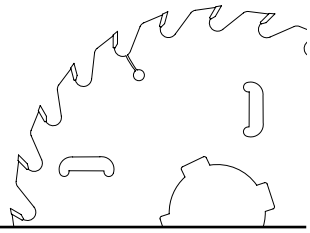
TIMBER PROCESSING | MULTISAW BLADES



Natural Wood
Fast Ripping Cuts

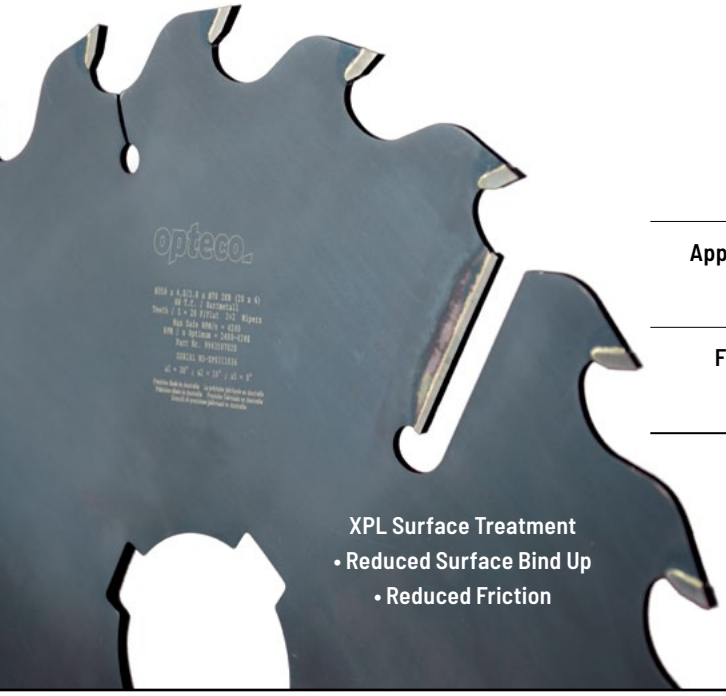
Application	For use in multi-ripping machines in seasoned timber.
Features	Large gullet space for efficient chip removal. Series 226 edge / hogging blades available.



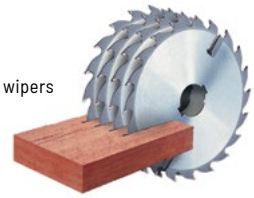


SERIES 992

TIMBER PROCESSING | MULTISAW BLADES - 2 STROBE



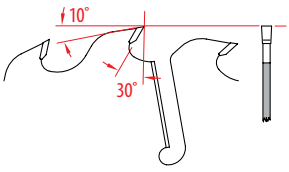
2 outer wipers

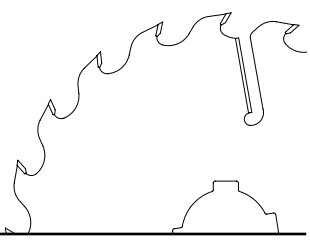


Natural Wood (Unseasoned)
Sawmill Applications

Natural Wood
Fast Ripping Cuts

Application	For use in top arbour multi-ripping machines with cutting depth not exceeding length of wipers in seasoned or green timber.
Features	Large gullet space and TCT wipers for efficient chip removal.





SERIES 992	**100% CUSTOMISABLE**	› Diameter › Kerf / plate › Tooth geometry › Bore & pin › Countersunk screw holes

SERIES 994

TIMBER PROCESSING | MULTISAW BLADES - 4 STROBE





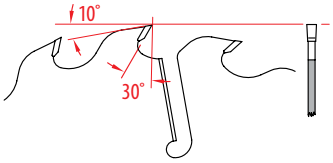


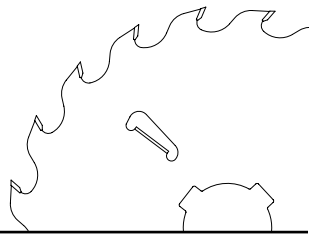
Natural Wood (Unseasoned)
Sawmill Applications



Natural Wood
Fast Ripping Cuts

Application	For use in top or bottom arbour multi-ripping machines up to full cutting depth in seasoned or green timber.
Features	Large gullet space with 2 + 2 TCT wipers for efficient chip removal.





SERIES 789

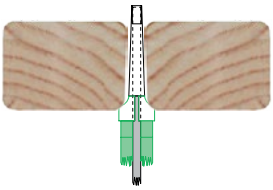
PLANING | SPLITTING SAWS

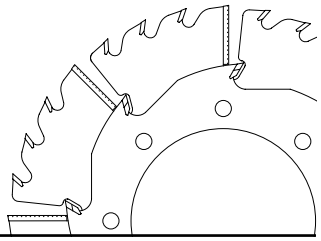




Natural Wood (Seasoned)
Fast Planing Cuts

Application	For installation in 4 side DAR planing operations to achieve virtual planed finish off splitting saw.
Features	Tapered / Hollow planing teeth with intermediate cutting teeth for efficient operation.





SERIES 994 / 789	**100% CUSTOMISABLE**	› Diameter › Kerf / plate › Tooth geometry › Bore & pin › Countersunk screw holes

SERIES 345

CONSTRUCTION TIMBER | DRY WOOD



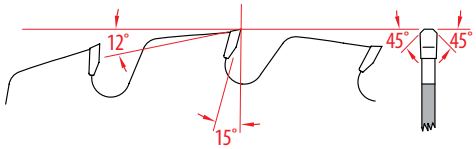


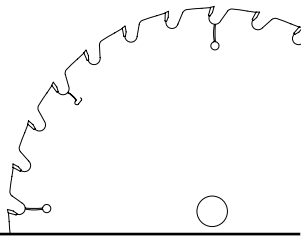
Construction Timbers
Fast Cuts



Dry Fire Wood
Fast Cuts

Application	For use in building site saws and saw benches.
Features	Fast cutting chip limited tooth with tough grade tungsten.

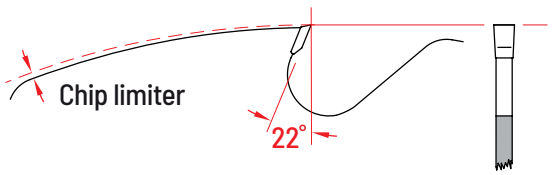




SERIES 333

TUNGSTEN TIPPED FIREWOOD SAW BLADES

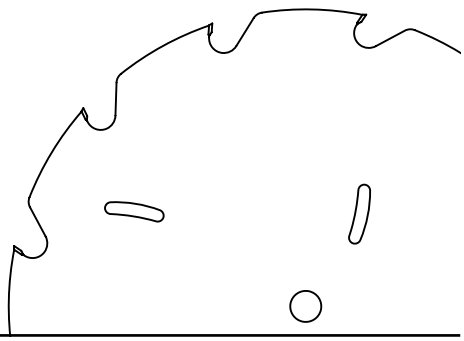






Dry Fire Wood
Fast Cuts

Application	Opteco Decimator 333 firewood cutting saw blade with special grade tips for use on drywood saw benches.
Features	Special grade tungsten tips with chip limitation. Reduced power consumption. Less dust. Quieter operation.



SERIES 333INS

INSERT TIPPED LOG DOCKING AND FIREWOOD BLADES



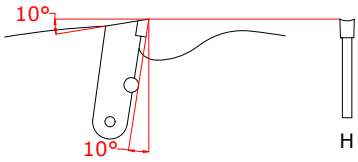


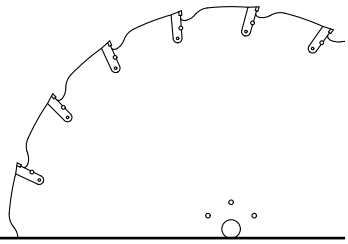
Natural Wood (Unseasoned)
Sawmill Applications



Natural Wood
Fast Ripping Cuts

Application	Kodiak style log docking and firewood saw blades for cross cutting timber.
Features	Special grade tungsten tips with chip limitation. Replaceable inserted tips, no special machine required.





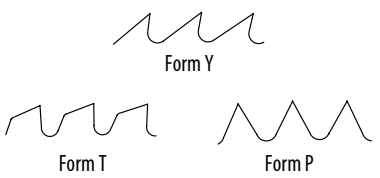
SERIES 440

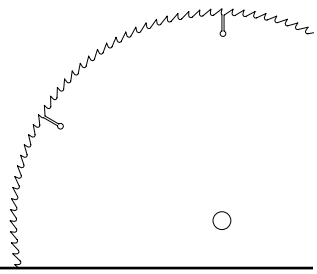
TIMBER PROCESSING | PRUNING | TRIMMING





Application	For pruning and vegetation control.
Features	High alloy chrome steel solid tooth saw blades.





SERIES 440	**100% CUSTOMISABLE**	› Diameter › Kerf / plate › Tooth geometry › Bore & pin › Countersunk screw holes



SERIES 950

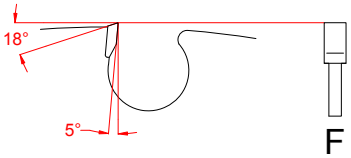
TIMBER PROCESSING | PRUNING | TRIMMING

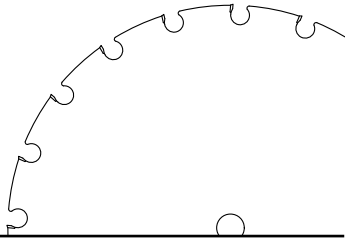




Natural Timber
Vegetation Control Applications

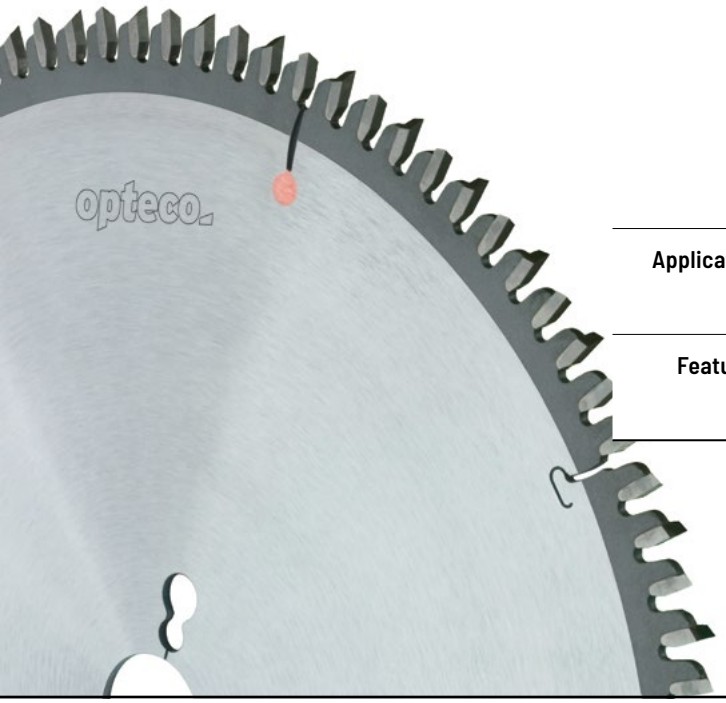
Application	Vegetation control for roadsides and powerlines.
Features	M9 high impact carbide for extended durability and longer cutting life.





SERIES 911

JOINERY | PANEL SIZING





Natural Wood Laminate
Veneer Boards



Melamine Laminate
Veneer Boards

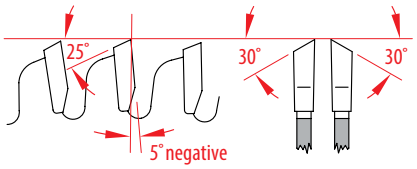


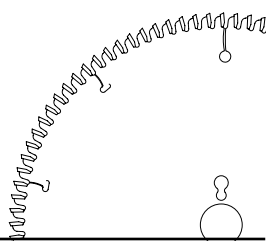
Plywood
Fine Cut



Acrylic
Rigid Plastics

Application	For use in panel or table saws cutting laminated MDF or particle boards, rigid plastics and acrylics, plywood, and trimming cuts in solid wood.
Features	Sharp 30° ATB angle.





SERIES 930

JOINERY | COMPONENTS | CONSTRUCTION



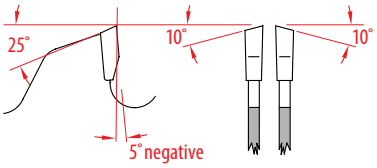


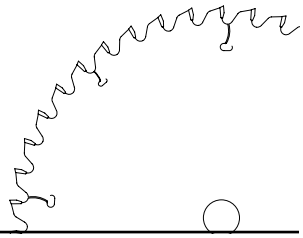
Natural Wood
Fast Cuts



Natural Wood
Fast Crosscuts

Application	Fast crosscuts where medium surface finish is acceptable.
Features	Negative tooth to reduce "power feeding" in some cross-cutting applications.

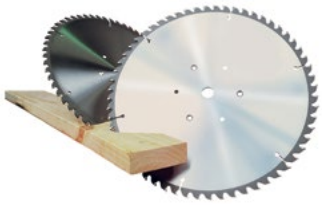




SERIES 825

TIMBER FRAME AND TRUSS

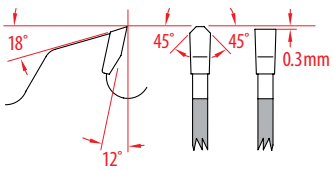


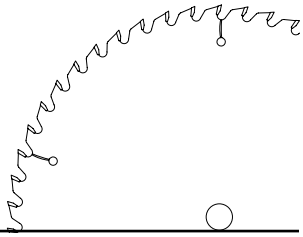




Natural Wood
Fast Crosscuts

Application	Crosscuts and diagonal ripping cuts in timber frame and truss fabrication equipment.
Features	Heavy duty blade with triple chip tooth.

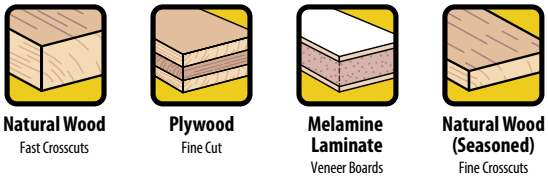




SERIES 810 / 813

TIMBER COMPONENTS | JOINERY





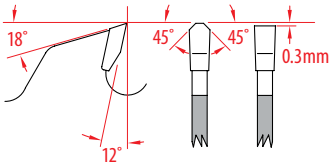
Natural Wood
Fast Crosscuts

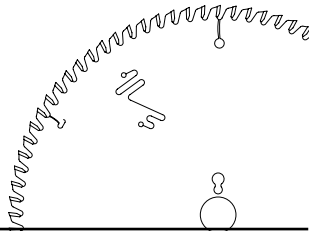
Plywood
Fine Cut

Melamine Laminate
Veneer Boards

Natural Wood (Seasoned)
Fine Crosscuts

Application	Crosscuts and diagonal ripping cuts in timber frame and truss fabrication equipment.
Features	Heavy duty blade with triple chip tooth.





SERIES 210

JOINERY | COMPONENTS | CONSTRUCTION



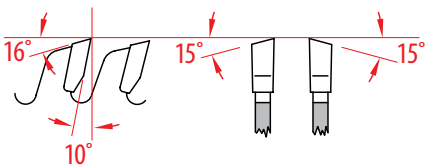


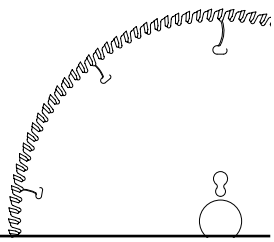
Natural Wood (Seasoned)
Fine Crosscuts

Natural Wood (Seasoned)
Ultra Fine Mitre Cuts

Acrylic
Rigid Plastics

Application	Fine trimming and cross cutting of timber sections. Also acrylic and rigid plastics.
Features	Thin kerf for fast, clean cutting with reduced power requirements.





SERIES 220

JOINERY | COMPONENTS | CONSTRUCTION



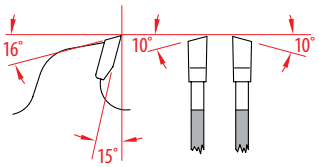


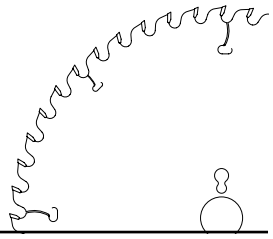
Natural Wood (Seasoned)
Ultra Fine Ripping Cuts



Natural Wood
Medium Crosscuts

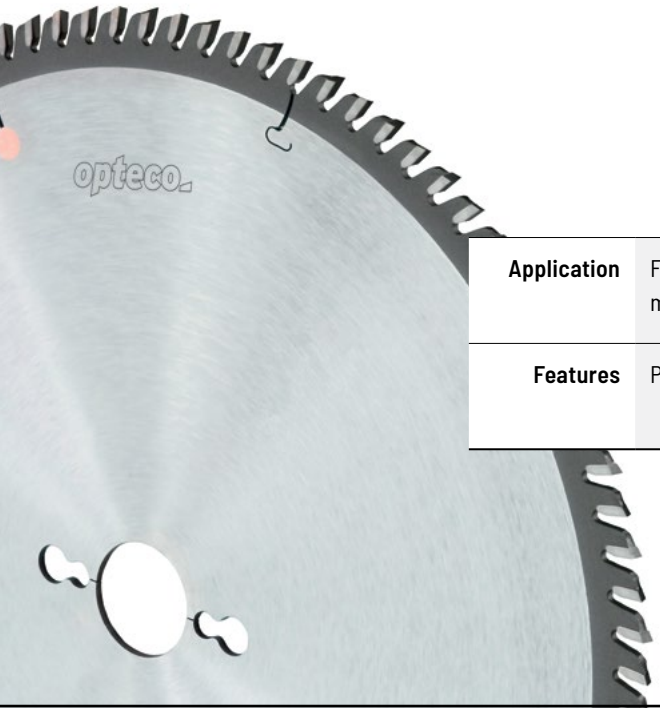
Application	Shallow ripping cuts with fine surface finish. Fast crosscuts with medium / fine surface finish.
Features	Thin kerf for fast, clean cutting with reduced power requirements.





SERIES 910

TIMBER COMPONENTS | JOINERY





Melamine Laminate
Veneer Boards



Natural Wood Laminate
Veneer Boards



Natural Wood (Seasoned)
Fine Crosscuts

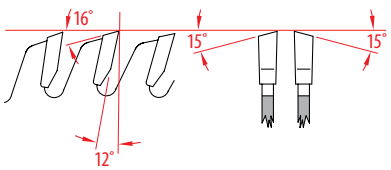


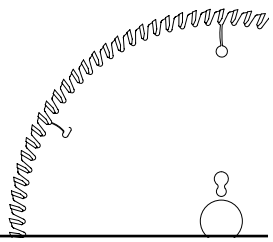
Plywood
Fine Cut



Acrylic
Rigid Plastics

Application	For use in table and crosscutting saws for trimming and panel sizing in a variety of materials including laminated boards, acrylics, plywoods and natural timber.
Features	Positive ATB tooth with approximately 10mm pitch for fine surface finish.





SERIES 913

TIMBER COMPONENT PROCESSING | JOINERY





Melamine Laminate
Veneer Boards

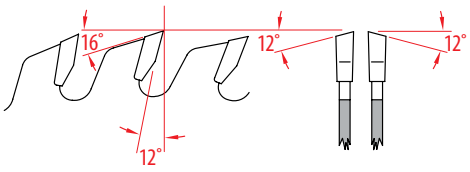
Natural Wood Laminate
Veneer Boards

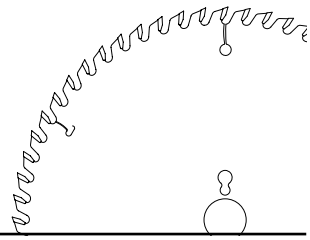
Natural Wood (Seasoned)
Fine Crosscuts

Plywood
Fine Cut

Natural Wood (Seasoned)
Fine Ripping Cuts

Application	Fine cut saw blade for trimming and panel sizing in a variety of materials.
Features	Positive ATB tooth with approximately 13mm pitch.





SERIES 916

TIMBER COMPONENT PROCESSING | JOINERY

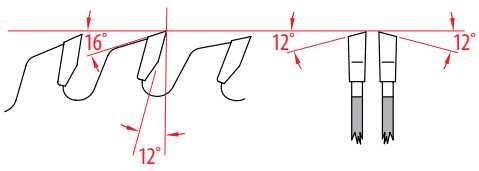


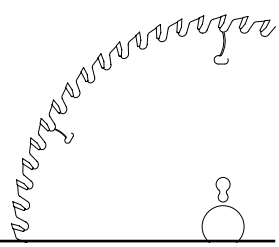


Natural Wood (Seasoned)
Fine Ripping Cuts

Natural Wood
Medium Crosscuts

Application	For universal use in a variety of timber materials.
Features	Positive ATB tooth with approximately 16mm pitch.





SERIES 920

TIMBER COMPONENT PROCESSING | JOINERY



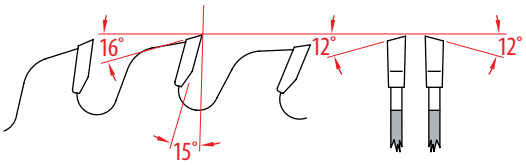


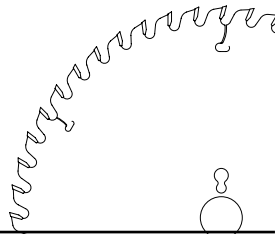
Natural Wood (Seasoned)
Fine Ripping Cuts



Natural Wood
Medium Crosscuts

Application	For universal use in a variety of timber materials.
Features	Positive ATB tooth with approximately 19mm pitch.





SERIES 926

TIMBER COMPONENT PROCESSING | JOINERY



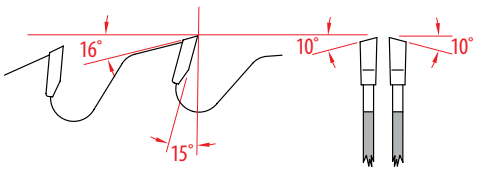


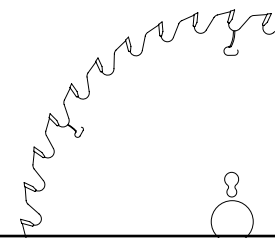
Natural Wood (Seasoned)
Medium Ripping Cuts



Natural Wood
Fast Crosscuts

Application	For universal use in a variety of timber materials.
Features	Positive ATB tooth.





SERIES 935

TIMBER COMPONENT PROCESSING | JOINERY



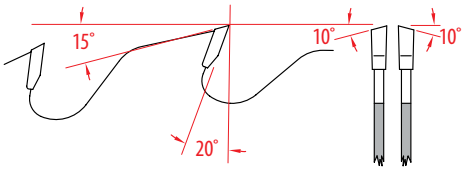


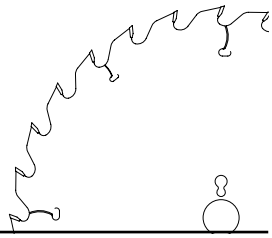
Natural Wood (Seasoned)
Medium Ripping Cuts



Natural Wood
Fast Crosscuts

Application	Ripping and fast crosscuts in a variety of timber sections.
Features	ATB tooth with 20° positive angle for efficient operation.





SERIES 945

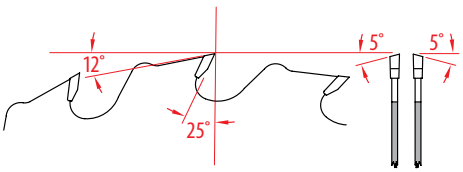
TIMBER COMPONENT PROCESSING

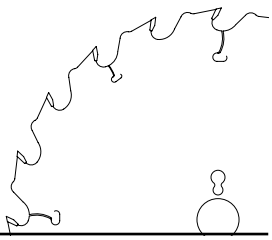




Natural Wood
Fast Ripping Cuts

Application	Ripping cuts in a variety of timber sections.
Features	5° ATB tooth with chip limitation and 25° positive angle for efficient operation.





SERIES 968

TIMBER PROCESSING



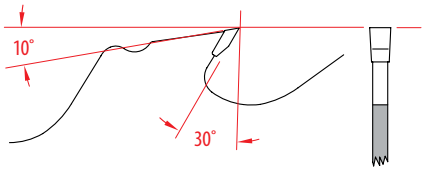


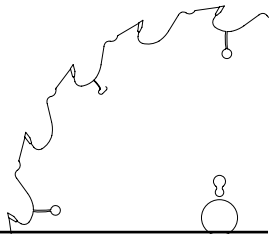
Natural Wood (Unseasoned)



Natural Wood
Fast Ripping Cuts

Application	Fast ripping cuts in deep timber sections.
Features	Flat tooth with chip limitation and 30° positive angle. Large gullet space for efficient chip removal.





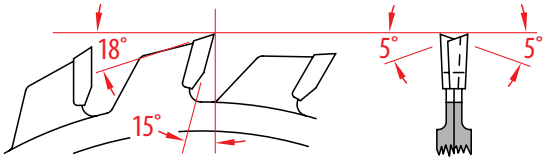
SERIES 514

PANEL SIZING | SCORING BLADES - SPLIT SCORER



POZISCORE™

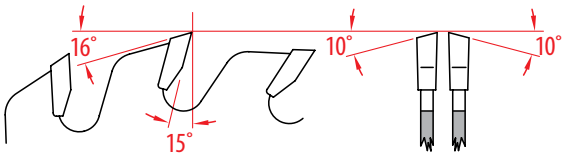
Features	Split type scoring blade adjustable with shims.





POZSCORE™

Features	Conical tooth scoring blade adjustable by cutting depth.







NEOPLUS™ 620
(Positive Tooth)



Aluminium
Thick Solid Sections

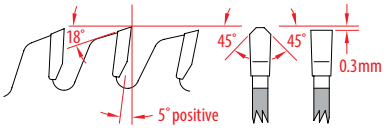


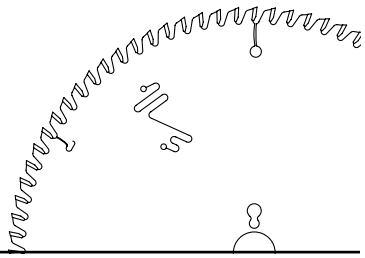
Aluminium
Medium Extrusions



Acrylic
Rigid Plastics

Application	Sawing of non-ferrous metals in extruded, flat and solid sections.
Features	Positive triple-chip tooth with noise reduction features.







NEOMAX™ 720
(Negative Tooth)

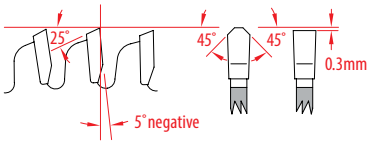


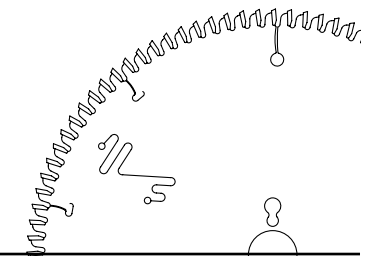
Aluminium
Thin Sections



Aluminium
Medium Extrusions

Application	Sawing of thin to medium thickness non-ferrous metal extrusions and sections.
Features	Negative triple-chip tooth with noise reduction features.



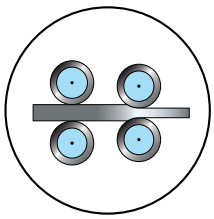


NEOPLUS 620 / 720

ALUMINIUM PROCESSING

Cross Rolled Steel

Opteco Neoplus 620 and Neomax 720 aluminium sawing blades are precision heat treated and cross rolled. These processes ensure that the blade tension is exceptionally uniform, and provides a stable, flat saw plate, with excellent structural uniformity.



Micromax VF-01 Carbide

An integral component in Neoplus 620 and Neomax 720 blades is a dedicated carbide grade. Micromax VF-01 tips have the optimum properties for sawing non-ferrous materials, ensuring much longer blade service life with enhanced cut quality and surface finish on the sawn product.



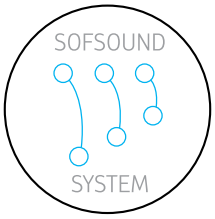
Ultra Sharp Teeth

The teeth on every Neoplus 620 and Neomax 720 are precision honed to an ultra-sharp micro finish using CNC technology. The unique mirror finish is noticeable to the naked eye; accordingly the micro sharp cutting edges cut cleaner, and for much longer than conventional sharpening.



Reduced Noise

The Opteco Sofsound System incorporates Bi-metal silencing elements and filament injected silencing ports. This system eliminates blade squeal which is a common problem with conventional blades in aluminium sawing operations.



100% CUSTOMISABLE

We can custom manufacture aluminium processing blades to suit any special requirements.

- › Diameter
- › Kerf / plate
- › Tooth geometry
- › Bore & pin
- › Countersunk screw holes



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
100 mm	22.0 mm	12 teeth	4.0 / 3.2 mm	ATB Alternate top bevel

Wood



Cuts clean, accurate 4.0mm wide slot. Fits most biscuit jointer machines



DART THE POWER OF PRECISION

Part No.	BJC1002212
Weight/Kg	0.19
Barcode	9341439000003



Precision Made in Australia

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
136 mm	20.0 mm	20 teeth	1.5 / 1.0 mm	ATB Alternate top bevel

Wood



Fast cut, General purpose, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK1362020
Weight/Kg	0.15
Barcode	9341439000027

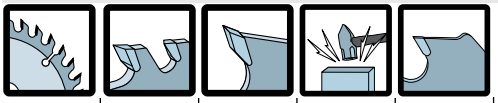


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
150 mm	20.0 mm	28 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



Medium cut, Combination, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK1502028
Weight/Kg	0.17
Barcode	9341439000041



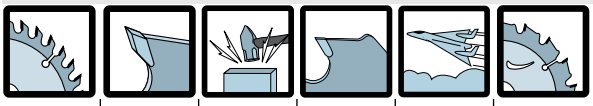
Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
160 mm	20.0 mm	20 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



*Bulk Buy Prices

Wood / timber cutting, Fast cut for Construction/Formwork (in shipper/display box 10 pces).



DART THE POWER OF PRECISION

Part No.	SMF1602020
Weight/Kg	1.50/box 10pces
Barcode	9341439000904

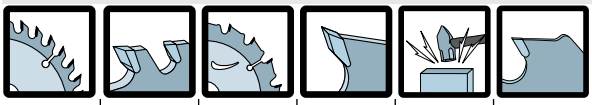


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
160 mm	20.0 mm	20 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



Fast cut, General purpose, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK1602020
Weight/Kg	0.19
Barcode	9341439000058

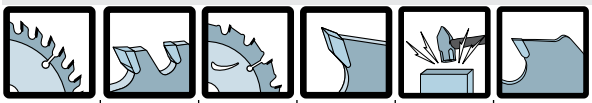


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
160 mm	20.0 mm	28 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



Medium cut, Combination, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK1602028
Weight/Kg	0.19
Barcode	9341439000065

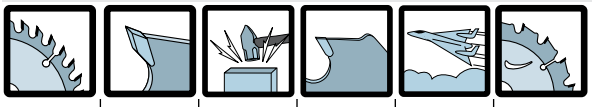


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
160 mm	20.0 mm	40 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



Wood / timber cutting, fine cut, thin kerf.
(in shipper/display box 10 pces).



DART THE POWER OF PRECISION

Part No. SMF1602040
Weight/Kg 1.50/box 10pces
Barcode 9341439000911

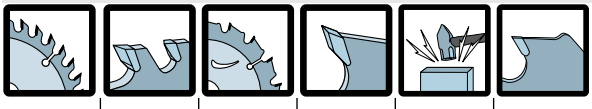


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
160 mm	20.0 mm	40 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



Fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No. STK1602040
Weight/Kg 0.19
Barcode 9341439000072

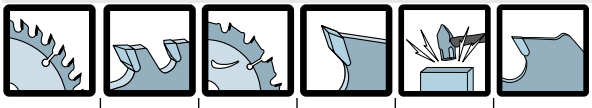


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
160 mm	20.0 mm	60 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



Extra fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No. STK1602060
Weight/Kg 0.19
Barcode 9341439000089



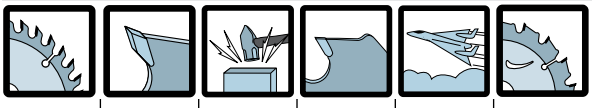
Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
180 mm	20.0 mm	20 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



*Bulk Buy Prices

Wood / timber cutting, Fast cut for Construction/Formwork
(in shipper/display box 10 pces).



DART THE POWER OF PRECISION

Part No. SMF1802020
Weight/Kg 1.90 box/10 pces
Barcode 934143900928

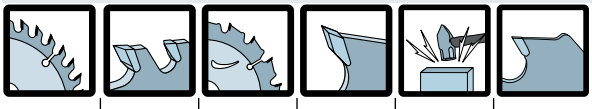


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
180 mm	20.0 mm	28 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



Medium cut, Combination, Thin kerf



DART THE POWER OF PRECISION

Part No. STK1802028
Weight/Kg 0.25
Barcode 9341439000119



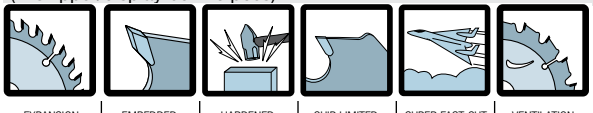
Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
180 mm	20.0 mm	40 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



*Bulk Buy Prices

Wood / timber cutting, fine cut, thin kerf.
(in shipper/display box 10 pces).



DART THE POWER OF PRECISION

Part No. SMF1802040
Weight/Kg 1.90 box/10 pces
Barcode 934143900935

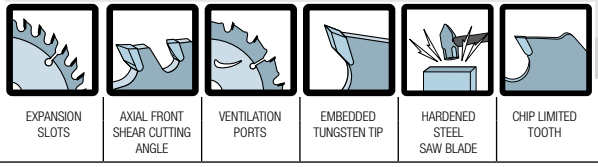


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
180 mm	20.0 mm	40 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



Fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK1802040
Weight/Kg	0.26
Barcode	9341439000126

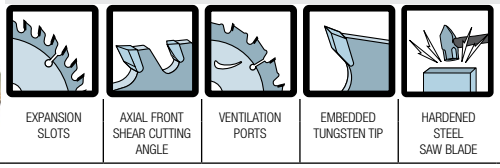


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
180 mm	20.0 mm	60 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



Extra fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK1802060
Weight/Kg	0.26
Barcode	9341439000133

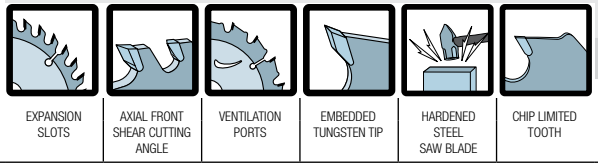


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
190 mm	20.0 mm	24 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



Fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK1902024
Weight/Kg	0.25
Barcode	9341439000942

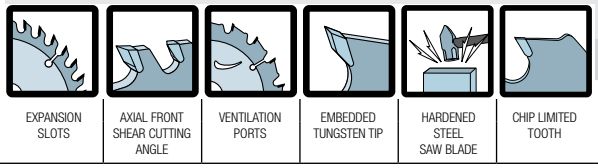


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
190 mm	20.0 mm	40 teeth	1.6 / 1.0 mm	ATB Alternate top bevel

Wood



Fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK1902040
Weight/Kg	0.27
Barcode	9341439000157

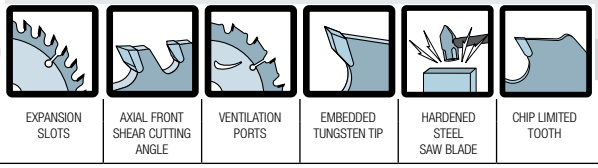


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
210 mm	25.0 mm	20 teeth	2.2 / 1.6 mm	ATB Alternate top bevel

Wood



Fast cut, General purpose, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK2102520
Weight/Kg	0.43
Barcode	9341439000164

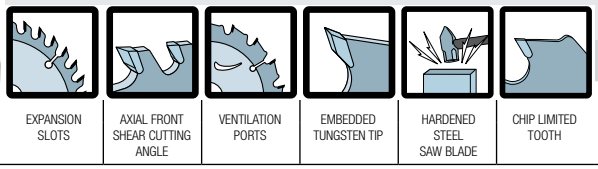


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
210 mm	25.0 mm	40 teeth	2.2 / 1.6 mm	ATB Alternate top bevel

Wood



Fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK2102540
Weight/Kg	0.46
Barcode	9341439000188

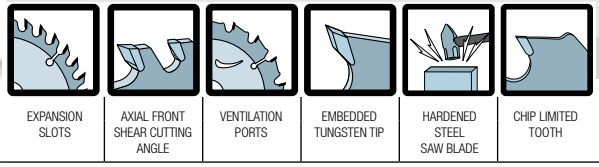


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
216 mm	30.0 mm	40 teeth	2.8 / 2.0 mm	ATB Alternate top bevel

Wood



Fine cut



DART THE POWER OF PRECISION

Part No.	SSK2163040
Weight/Kg	0.59
Barcode	9341439000225

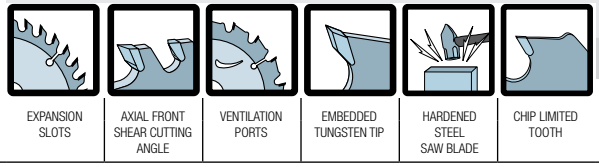


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
216 mm	30.0 mm	40 teeth	2.8 / 2.0 mm	ATB Alternate top bevel

Wood



Fine cut, Negative tooth angle



DART THE POWER OF PRECISION

Part No.	SNA2163040
Weight/Kg	0.61
Barcode	9341439000232

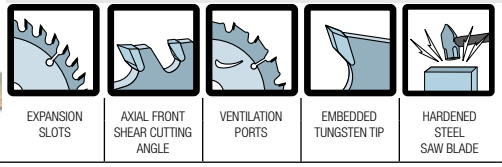


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
216 mm	30.0 mm	60 teeth	2.8 / 2.0 mm	ATB Alternate top bevel

Wood



Extra fine cut.



DART THE POWER OF PRECISION

Part No.	SSK2163060
Weight/Kg	0.58
Barcode	9341439000249

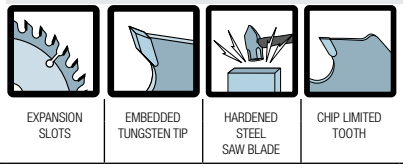
Discontinued item - please check stock before ordering



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
225 mm	25.4 mm	4 teeth	3.2 / 2.2 mm	TRZ Trapezoidal tooth

Wood

For use on brushcutters



DART THE POWER OF PRECISION

Part No.	DBC22525404
Weight/Kg	0.75
Barcode	9341439000256

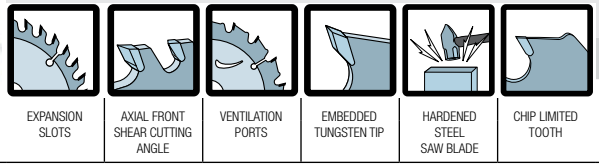


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
235 mm	25.0 mm	20 teeth	2.2 / 1.6 mm	ATB Alternate top bevel

Wood



Fast cut, General purpose, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK2352520
Weight/Kg	0.56
Barcode	9341439000263

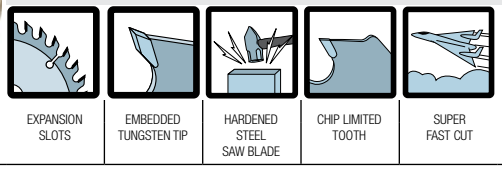


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
235 mm	25.0 mm	24 teeth	2.6 / 1.8 mm	ATB Alternate top bevel

Wood



Fast cut for Construction/Formwork (in shipper/display box 10 pces)



DART FORMWORKER

Part No.	SMF2352524
Weight/Kg	6.60 box/10 pces
Barcode	9341439000898

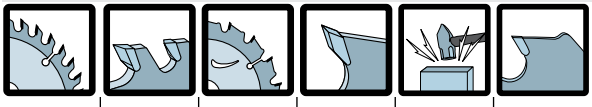


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
235 mm	25.0 mm	28 teeth	2.2 / 1.6 mm	ATB Alternate top bevel

Wood



Medium cut, Combination, Thin kerf



DART THE POWER OF PRECISION

Part No. STK2352528
Weight/Kg 0.58
Barcode 9341439000287

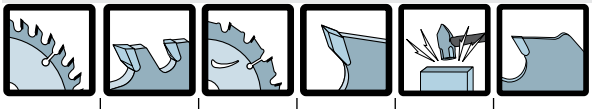


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
235 mm	25.0 mm	40 teeth	2.2 / 1.6 mm	ATB Alternate top bevel

Wood



Fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No. STK2352540
Weight/Kg 0.59
Barcode 9341439000294



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
235 mm	25.0 mm	60 teeth	2.2 / 1.6 mm	ATB Alternate top bevel

Wood



Extra fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No. STK2352560
Weight/Kg 0.59
Barcode 9341439000300

Discontinued item - please check stock before ordering

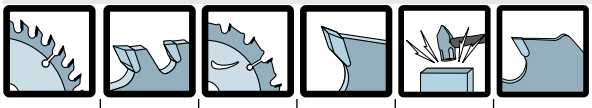


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
250 mm	30.0 mm	20 teeth	2.8 / 1.8 mm	ATB Alternate top bevel

Wood



Fast cut, General purpose



DART THE POWER OF PRECISION

Part No. SSK2503020
Weight/Kg 0.72
Barcode 9341439000324

Discontinued item - please check stock before ordering

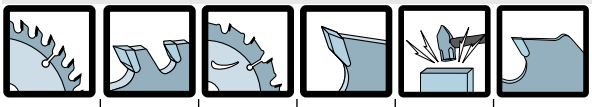


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
250 mm	30.0 mm	28 teeth	2.8 / 1.8 mm	ATB Alternate top bevel

Wood



Medium cut, Combination



DART THE POWER OF PRECISION

Part No. SSK2503028
Weight/Kg 0.72
Barcode 9341439000331

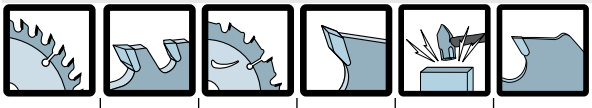


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
250 mm	30.0 mm	40 teeth	2.8 / 1.8 mm	ATB Alternate top bevel

Wood



Fine cut



DART THE POWER OF PRECISION

Part No. SSK2503040
Weight/Kg 0.75
Barcode 9341439000355

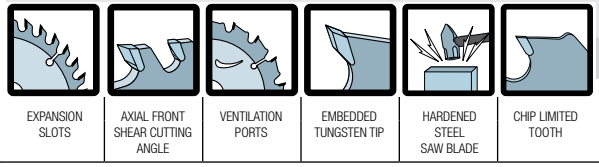


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
250 mm	30.0 mm	40 teeth	2.8 / 1.8 mm	ATB Alternate top bevel

Wood



Fine cut, Negative tooth angle



DART THE POWER OF PRECISION

Part No. SNA2503040
Weight/Kg 0.72
Barcode 9341439000362

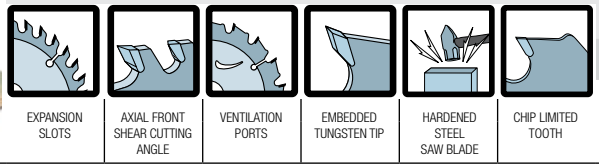


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
250 mm	30.0 mm	60 teeth	2.8 / 1.8 mm	ATB Alternate top bevel

Wood



Extra fine cut



DART THE POWER OF PRECISION

Part No. SSK2503060
Weight/Kg 0.71
Barcode 9341439000379

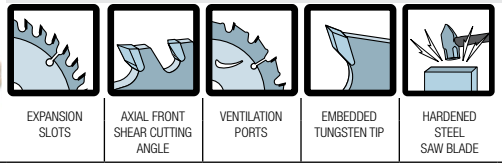


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
250 mm	30.0 mm	80 teeth	2.8 /1.8 mm	ATB Alternate top bevel

Wood



Ultra fine trim cut



DART THE POWER OF PRECISION

Part No. SSK2503080
Weight/Kg 0.74
Barcode 9341439000393

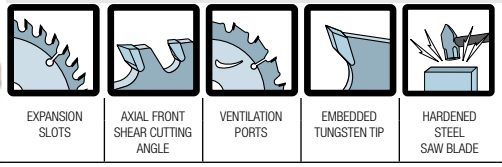


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
250 mm	30/25 mm	100 teeth	2.2 / 1.6 mm	ATB Alternate top bevel

Wood



Ultra fine trim cut



DART THE POWER OF PRECISION

Part No. STK25030100
Weight/Kg 0.67
Barcode 9341439000409

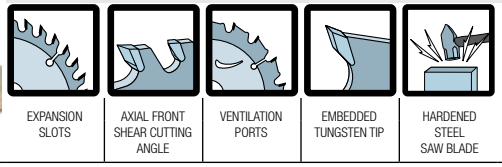


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
255 mm	25.0 mm	60 teeth	2.2 / 1.6 mm	ATB Alternate top bevel

Wood



Extra fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No. STK2552560
Weight/Kg 0.69
Barcode 9341439000416

Discontinued item - please check stock before ordering

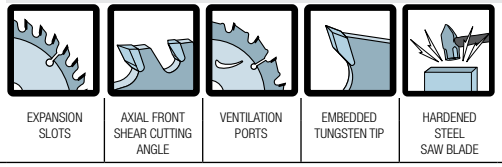


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
255 mm	25.0 mm	80 teeth	2.2 / 1.6 mm	ATB Alternate top bevel

Wood



Ultra fine trim cut



DART THE POWER OF PRECISION

Part No. STK2552580
Weight/Kg 0.69
Barcode 9341439000423

Discontinued item - please check stock before ordering



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
260 mm	25.4 mm	60 teeth	2.2 / 1.6 mm	ATB Alternate top bevel

Wood



Extra fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK26025460
Weight/Kg	0.71
Barcode	9341439000447

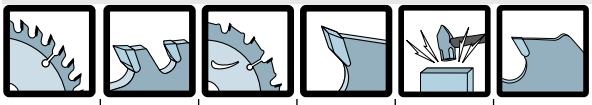


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
305 mm	25.4 mm	32 teeth	2.4 / 1.8 mm	ATB Alternate top bevel

Wood



Medium cut, Combination, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK30525432
Weight/Kg	1.22
Barcode	9341439000454



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
305 mm	25.4 mm	60 teeth	2.4 / 1.8 mm	ATB Alternate top bevel

Wood



Extra fine cut, Thin kerf



DART THE POWER OF PRECISION

Part No.	STK30525460
Weight/Kg	1.22
Barcode	9341439000461



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
305 mm	25.4 mm	96 teeth	2.4 / 1.8 mm	ATB Alternate top bevel

Wood



Ultra fine trim cut



DART THE POWER OF PRECISION

Part No.	STK30525496
Weight/Kg	1.22
Barcode	9341439000478



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type

Dart Planer Blades



DART Tungsten carbide reversible knives for portable planers

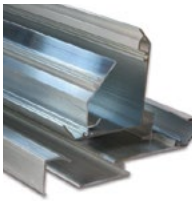
Size (mm)	Part No.
82mm long in 1 pair display pack	RK82552

DART
THE POWER OF PRECISION

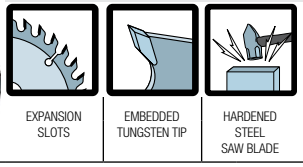
DART Aluminium Blades

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
100 mm	16.0 mm	20 teeth	4.4 / 3.5 mm	TRZ Trapezoidal tooth; NEGATIVE TOOTH ANGLE

Aluminium Milling



Aluminium Milling/Grooving/Weld preparation



DART THE POWER OF PRECISION

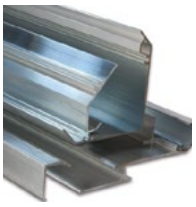
Part No.	DMB1001620
Weight/Kg	0.21
Barcode	9341439000485



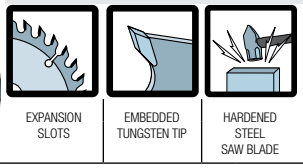
Precision Made in Australia

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
115 mm	22.2 mm	24 teeth	4.4 / 3.5 mm	TRZ Trapezoidal tooth; NEGATIVE TOOTH ANGLE

Aluminium Milling



Aluminium Milling/Grooving/Weld preparation



DART THE POWER OF PRECISION

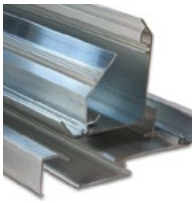
Part No.	DMB1152224
Weight/Kg	0.28
Barcode	9341439000492



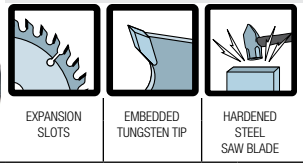
Precision Made in Australia

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
125 mm	22.2 mm	24 teeth	4.4 / 3.5 mm	TRZ Trapezoidal tooth; NEGATIVE TOOTH ANGLE

Aluminium Milling



Aluminium Milling/Grooving/Weld preparation



DART THE POWER OF PRECISION

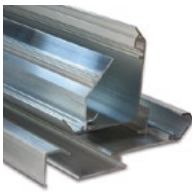
Part No.	DMB1252224
Weight/Kg	0.32
Barcode	9341439000508



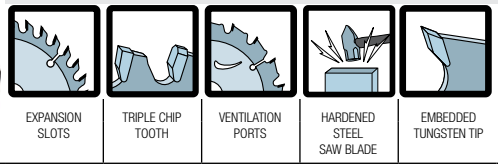
Precision Made in Australia

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
160 mm	20.0 mm	60 teeth	2.4 / 1.8 mm	TCH Triple chip tooth; NEGATIVE TOOTH ANGLE

Aluminium



For cutting aluminium extrusions and sheets. (Related product: OPTECO blade lubricant. Page 13 & 69)



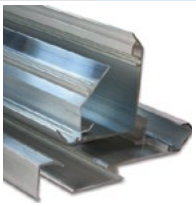
DART THE POWER OF PRECISION

Part No.	SNT1602060
Weight/Kg	0.29
Barcode	9341439000515

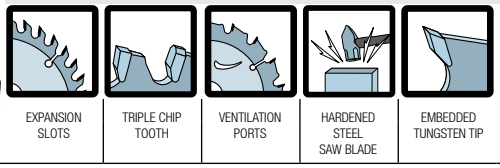


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
180 mm	20.0 mm	60 teeth	2.4 / 1.8 mm	TCH Triple chip tooth; NEGATIVE TOOTH ANGLE

Aluminium



For cutting aluminium extrusions and sheets. (Related product: OPTECO blade lubricant. Page 13 & 69)



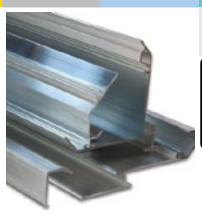
DART THE POWER OF PRECISION

Part No.	SNT1802060
Weight/Kg	0.39
Barcode	9341439000522

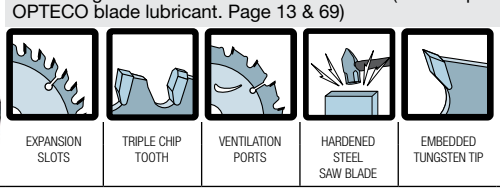


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
190 mm	20.0 mm	60 teeth	2.6 / 2.0 mm	TCH Triple chip tooth; NEGATIVE TOOTH ANGLE

Aluminium



For cutting aluminium extrusions and sheets. (Related product: OPTECO blade lubricant. Page 13 & 69)



DART THE POWER OF PRECISION

Part No.	SNT1902060
Weight/Kg	0.47
Barcode	9341439000539

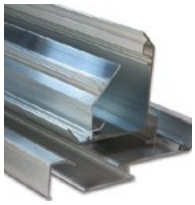


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type

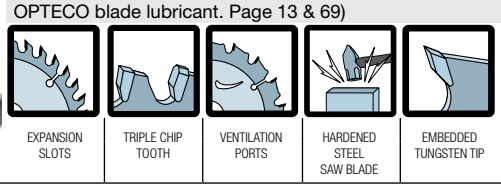
210 mm — 25.0 mm — 80 teeth — 2.8 / 2.2 mm

TCH Triple chip tooth — NEGATIVE TOOTH ANGLE

Aluminium



For cutting aluminium extrusions and sheets. (Related product: OPTECO blade lubricant. Page 13 & 69)



DART THE POWER OF PRECISION

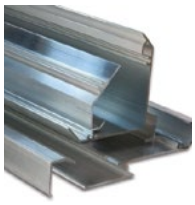
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Weight/Kg	0.61
Barcode	9341439000546



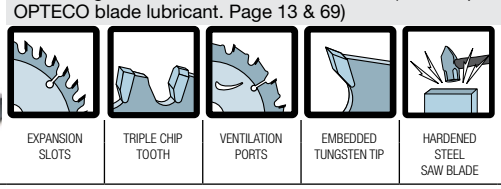
216 mm — 30.0 mm — 80 teeth — 2.8 / 2.2 mm

TCH Triple chip tooth — NEGATIVE TOOTH ANGLE

Aluminium



For cutting aluminium extrusions and sheets. (Related product: OPTECO blade lubricant. Page 13 & 69)



DART THE POWER OF PRECISION

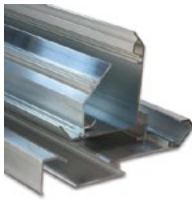
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Weight/Kg	0.65
Barcode	9341439000560



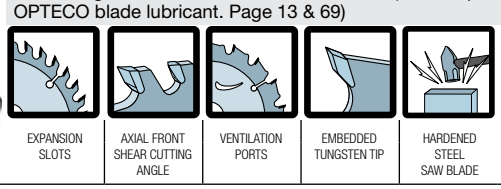
235 mm — 25.0 mm — 80 teeth — 2.8 / 2.2 mm

TCH Triple chip tooth — NEGATIVE TOOTH ANGLE

Aluminium



For cutting aluminium extrusions and sheets. (Related product: OPTECO blade lubricant. Page 13 & 69)



DART THE POWER OF PRECISION

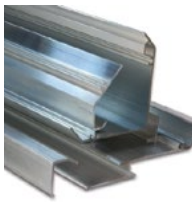
Part No.	SNT2352580
Weight/Kg	0.81
Barcode	9341439000584



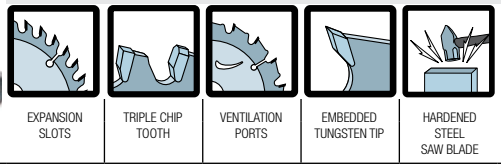
250 mm — 30.0 mm — 80 teeth — 2.8 / 2.2 mm

TCH Triple chip tooth — NEGATIVE TOOTH ANGLE

Aluminium



For cutting aluminium extrusions and sheets. (Related product: OPTECO blade lubricant. Page 13 & 69)



DART THE POWER OF PRECISION

Part No.	SNT2503080
Weight/Kg	0.87
Barcode	9341439000591

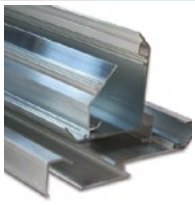
Discontinued item - please check stock before ordering



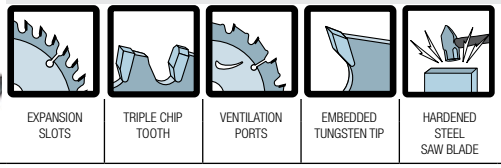
250 mm — 30.0 mm — 100 teeth — 2.8 / 2.2 mm

TCH Triple chip tooth — NEGATIVE TOOTH ANGLE

Aluminium



For cutting aluminium extrusions and sheets. (Related product: OPTECO blade lubricant. Page 13 & 69)



DART THE POWER OF PRECISION

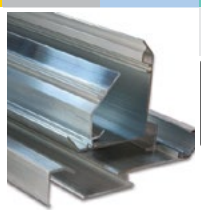
Part No.	SNT25030100
Weight/Kg	0.88
Barcode	9341439000607



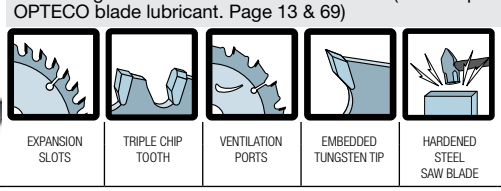
255 mm — 30.0/25.4/20.0/16.0 mm — 80 teeth — 2.8 / 2.2 mm

TCH Triple chip tooth — NEGATIVE TOOTH ANGLE

Aluminium



For cutting aluminium extrusions and sheets. (Related product: OPTECO blade lubricant. Page 13 & 69)



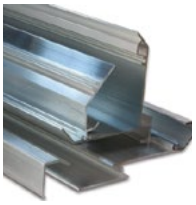
DART THE POWER OF PRECISION

Part No.	SNT2553080
Weight/Kg	0.91
Barcode	9341439000614



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
255 mm	30/25.4 mm	100 teeth	2.8 / 2.2 mm	TCH Triple chip tooth; NEGATIVE TOOTH ANGLE

Aluminium



For cutting aluminium extrusions and sheets. (Related product: OPTECO blade lubricant. Page 13 & 69)



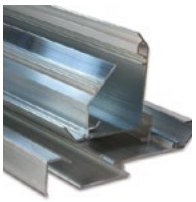
DART THE POWER OF PRECISION

Part No.	SNT25525100
Weight/Kg	0.92
Barcode	9341439000621

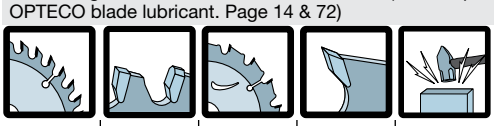


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
300 mm	30/25.4 mm	100 teeth	3.0 / 2.4 mm	TCH Triple chip tooth; NEGATIVE TOOTH ANGLE

Aluminium



For cutting aluminium extrusions and sheets. (Related product: OPTECO blade lubricant. Page 14 & 72)



DART THE POWER OF PRECISION

Part No.	SNT30030100
Weight/Kg	1.51
Barcode	9341439000638



Aluminium Saw Grease

Description	Part No.	Approx Weight/Kg
Aluminium saw blade lubricating grease - small tube	AG0250	0.25
Aluminium saw blade lubricating grease - large tube	AG1000	1.00



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type

100 mm

16.0 mm	20 teeth	1.7 / 1.4 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



METAL SONIC by DART Hybrid HCT Cutting Technology

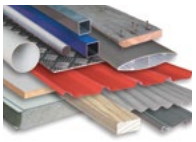
Part No. MSB1001620
Weight/Kg 0.11
Barcode 9341439000645



115 mm

22.2 mm	20 teeth	1.7 / 1.4 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



METAL SONIC by DART Hybrid HCT Cutting Technology

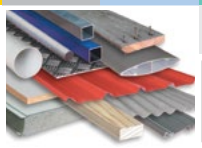
Part No. MSB1152220
Weight/Kg 0.13
Barcode 9341439000850



125 mm

22.2 mm	20 teeth	1.7 / 1.4 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



METAL SONIC by DART Hybrid HCT Cutting Technology

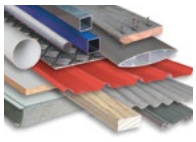
Part No. MSB1252220
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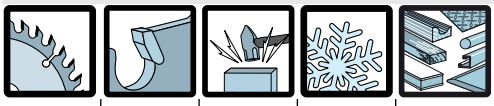
136 mm

20.0 mm	36 teeth	1.4 / 1.1 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



METAL SONIC by DART Hybrid HCT Cutting Technology

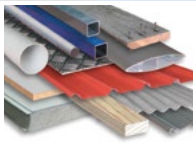
Part No. MSB1362036
Weight/Kg 0.15
Barcode 9341439000669



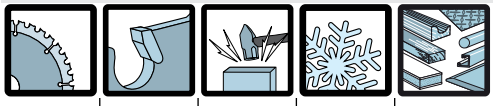
136 mm

20.0 mm	50 teeth	1.4 / 1.1 mm	3° TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



METAL SONIC by DART Hybrid HCT Cutting Technology

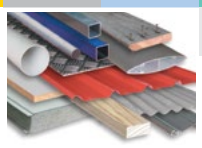
Part No. MSB1362050
Weight/Kg 0.15
Barcode 9341439000676



150 mm

20.0 mm	30 teeth	2.1 / 1.6 mm	FWF Flat-ATB-tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



METAL SONIC by DART Hybrid HCT Cutting Technology

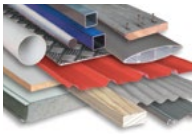
Part No. MSB1502030
Weight/Kg 0.27
Barcode 9341439001260



DART MetalSonic Blades

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
150 mm	20.0 mm	50 teeth	2.1 / 1.6 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials

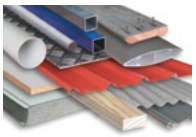


Part No.	MSB1502050
Weight/Kg	0.27
Barcode	9341439001277



160 mm	20.0 mm	40 teeth	1.9 / 1.6 mm	FWF Flat-ATB-tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials

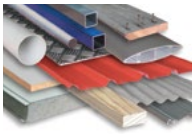


Part No.	MSB1602040
Weight/Kg	0.27
Barcode	9341439000683

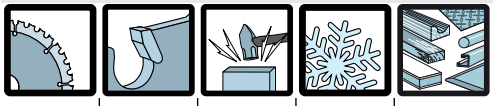


160 mm	20.0 mm	50 teeth	1.9 / 1.6 mm	3° TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials

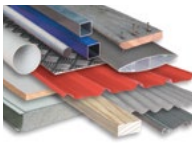


Part No.	MSB1602050
Weight/Kg	0.27
Barcode	9341439000867

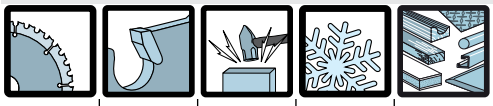


180 mm	20.0 mm	42 teeth	1.9 / 1.6 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials

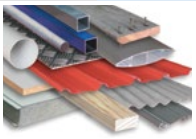


Part No.	MSB1802042
Weight/Kg	0.36
Barcode	9341439000713



180 mm	20.0 mm	54 teeth	1.9 / 1.6 mm	FWF Flat-ATB-tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials

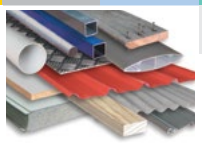


Part No.	MSB1802054
Weight/Kg	0.36
Barcode	9341439000720



180 mm	20.0 mm	70 teeth	1.9 / 1.6 mm	3° TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials

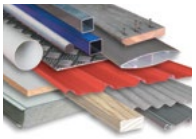


Part No.	MSB1802070
Weight/Kg	0.37
Barcode	9341439000737



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
235 mm	25.0 mm	56 teeth	2.1 / 1.8 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



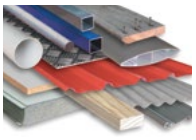
METAL SONIC by DART Hybrid HCT Cutting Technology

Part No. MSB2352556
Weight/Kg 0.68
Barcode 9341439000744



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
250 mm	30.0 mm 25.4 & 25 mm Bush	60 teeth	2.1 / 1.8 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



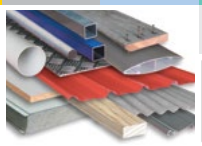
METAL SONIC by DART Hybrid HCT Cutting Technology

Part No. MSB2503060
Weight/Kg 0.88
Barcode 9341439000874



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
305 mm	25.4 mm	60 teeth	2.1 / 1.8 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



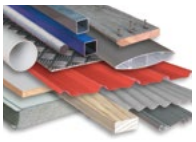
METAL SONIC by DART Hybrid HCT Cutting Technology

Part No. MSB30525460
Weight/Kg 1.22
Barcode 9341439000751



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
305 mm	25.4 mm	72 teeth	2.1 / 1.8 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



METAL SONIC by DART Hybrid HCT Cutting Technology

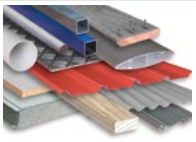
Part No. MSB30525472
Weight/Kg 1.24
Barcode 9341439000768

Discontinued item - please check stock before ordering

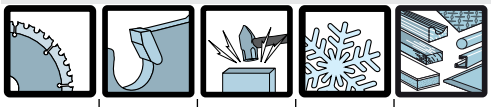


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
355 mm	25.4 mm	64 teeth	2.5 / 2.2 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



METAL SONIC by DART Hybrid HCT Cutting Technology

Part No. MSB35525464
Weight/Kg 1.91
Barcode 9341439000775

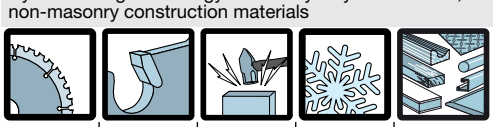


Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
355 mm	25.4 mm	84 teeth	2.5 / 2.2 mm	TCH Triple chip tooth

Metal, Aluminium, Plastics, Wood, Wood with nails, Coolroom panel



Hybrid cutting technology is the only way to cut Metal, and all non-masonry construction materials



METAL SONIC by DART Hybrid HCT Cutting Technology

Part No. MSB35525484
Weight/Kg 1.91
Barcode 9341439000782

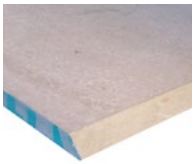


DART
THE POWER OF PRECISION

DART PCD Blades

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
125 mm	20.0 mm	4 teeth	2.4 / 1.8 mm	F Flat tooth (polycrystalline diamond)

Fibre cement



Polycrystalline Diamond (PCD) tips for long life and efficient cutting of cement sheet boards and compressed fibre cement sheet



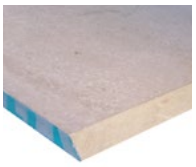
DART THE POWER OF PRECISION

Part No.	PCD125204
Weight/Kg	0.21
Barcode	9341439000881



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
160 mm	20.0 mm	4 teeth	2.4 / 1.8 mm	F Flat tooth (polycrystalline diamond)

Fibre cement



Polycrystalline Diamond (PCD) tips for long life and efficient cutting of cement sheet boards and compressed fibre cement sheet



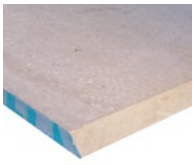
DART THE POWER OF PRECISION

Part No.	PCD160204
Weight/Kg	0.28
Barcode	9341439000805



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
180 mm	20.0 mm	4 teeth	2.4 / 1.8 mm	F Flat tooth (polycrystalline diamond)

Fibre cement



Polycrystalline Diamond (PCD) tips for long life and efficient cutting of cement sheet boards and compressed fibre cement sheet



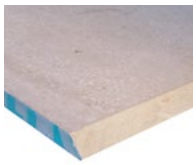
DART THE POWER OF PRECISION

Part No.	PCD180204
Weight/Kg	0.37
Barcode	9341439000812



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
235 mm	25.0 mm	5 teeth	2.4 / 1.8 mm	F Flat tooth (polycrystalline diamond)

Fibre cement



Polycrystalline Diamond (PCD) tips for long life and efficient cutting of cement sheet boards and compressed fibre cement sheet



DART THE POWER OF PRECISION

Part No.	PCD235255
Weight/Kg	0.68
Barcode	9341439001253



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
250 mm	30.0 mm	6 teeth	3.2 / 2.4 mm	F Flat tooth (polycrystalline diamond)

Fibre cement



Polycrystalline Diamond (PCD) tips for long life and efficient cutting of cement sheet boards and compressed fibre cement sheet



DART THE POWER OF PRECISION

Part No.	PCD250306
Weight/Kg	0.94
Barcode	9341439000829



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type
300 mm	30.0 mm	8 teeth	3.2 / 2.4 mm	F Flat tooth (polycrystalline diamond)

Fibre cement



Polycrystalline Diamond (PCD) tips for long life and efficient cutting of cement sheet boards and compressed fibre cement sheet



DART THE POWER OF PRECISION

Part No.	PCD300308
Weight/Kg	1.37
Barcode	9341439000836



Private Label Blades

Tailored to meet your needs

The design of the blades is your choice and tailored to suit your requirements.

Delivering certainty

We understand that you need to have a safe and secure supply chain so our supply chain is vertically intergraded.

A proven platform

Building on our robust Australian made system, our experienced designers and engineers ensure that your blades are right the first time.

Wood *Aluminium* *Metal* *Firewood*

MADE IN AUSTRALIA

100mm - 1830mm
Diameter Capability



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
200 mm	30.00	**14** teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 25°

Series 945
Ripping cuts in a variety of timber sections

CHIP LIMITED TOOTH

Part No. 9452003014
Weight/Kg 0.57



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
200 mm	30.00	**36** teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 15°

Series 920
For universal use in a variety of timber materials

Part No. 9202003036
Weight/Kg 0.59

Discontinued item - please check stock before ordering



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
200 mm	30.00	**48** teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 12°

Series 913
For trimming and panel sizing in a variety of materials

Part No. 9132003048
Weight/Kg 0.50



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
220 mm	30.00 2/7/42 2/9/46.5 2/10/60	**64** teeth	3.2 / 2.2 mm	30° ATB Alternate top bevel	Negative 5°

Series 911
For use in panel or table saws cutting laminated MDF or particle boards, rigid plastics and acrylics, plywood, and trimming cuts in solid wood. For clean cut without scorer blade.

30° BEVEL

Part No. 9112203064
Weight/Kg 0.80

Discontinued item - please check stock before ordering



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00 2/7/42 2/9/46.5 2/10/60	**12** teeth	3.2 / 2.2 mm	F Flat tooth	Positive 30°

Series 968
Fast ripping cuts in deep timber sections

CHIP LIMITED TOOTH

Part No. 9682503012
Weight/Kg 0.93



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	70.00 2KN 20x5	**16** teeth	3.4 / 2.2 mm	F Flat tooth	Positive 30°

Series 992 (with 2 TCT wipers)
For ripping green or seasoned timber in multi ripping machines

2 OUTER T.C.T WIPERS

Part No. 9922507016
Weight/Kg 0.85



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	18 teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 25°

Series 945
Ripping cuts in a variety of timber sections

CHIP LIMITED TOOTH

Part No. 9452503018
Weight/Kg 0.94



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	24 teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 20°

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9352503024
Weight/Kg 0.95



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	40 teeth	2.4 / 1.6 mm	ATB Alternate top bevel	Positive 15°

Series 220 (Thin kerf)
For fine ripping cuts in timber, also fast crosscuts

Part No. 2202503040
Weight/Kg 0.78



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	40 teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 15°

Series 920
For universal use in a variety of timber materials

Part No. 9202503040
Weight/Kg 0.98



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	48 teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 12°

Series 916
For universal use in a variety of timber materials

Part No. 9162503048
Weight/Kg 1.00



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	60 teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 12°

Series 913
For trimming and panel sizing in a variety of materials

Part No. 9132503060
Weight/Kg 1.00



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	80 teeth	3.2 / 2.2 mm	TCH Triple chip tooth	Positive 12°

Series 810
For precision panel sizing of laminated or raw MDF and Particle board

Part No. 8102503080
Weight/Kg 1.04

BIMETAL SILENCING ELEMENTS



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	80 teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 12°

Series 910
For trimming and panel sizing laminated boards, acrylics, plywoods, natural timber

Part No. 9102503080
Weight/Kg 1.00



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	14 teeth	3.4 / 2.2 mm	F Flat tooth	Positive 30°

Series 968
Fast ripping cuts in deep timber sections

Part No. 9683003014
Weight/Kg 1.26

CHIP LIMITED TOOTH

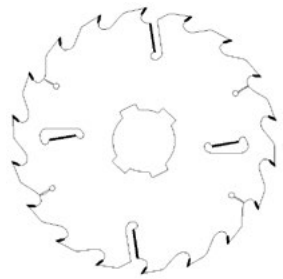


Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	70.00 / 2KN 20x5	18 teeth	3.4 / 2.2 mm	F Flat tooth	Positive 30°

Series 994 (with 2+2 tct WIPERS)
For ripping green or seasoned timber in multi ripping machines

Part No. 9943007018
Weight/Kg 1.25

2 + 2 T.C.T WIPERS



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00	20 teeth	3.4 / 2.2 mm	TRZ Trapezoidal tooth	Positive 15°

Series 345
For use in building site saws and saw benches

Part No. 3453003020
Weight/Kg 1.32

CHIP LIMITED TOOTH



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	20 teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 25°

Series 945
Ripping cuts in a variety of timber sections

Part No. 9453003020
Weight/Kg 1.30

CHIP LIMITED TOOTH



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	70.00 / 2KN 20x5	24 teeth	3.4 / 2.2 mm	ATB Alternate top bevel	Positive 30°

Series 947
For ripping seasoned timber in multi ripping machines

Part No. 9473007024
Weight/Kg 1.20



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	28 teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 20°

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9353003028
Weight/Kg 1.29



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	36 teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 15°

Series 926
For universal use in a variety of timber materials

Part No. 9263003036
Weight/Kg 1.32



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	48 teeth	2.4 / 1.6 mm	ATB Alternate top bevel	Positive 15°

Series 220 (Thin kerf)
For fine ripping cuts in timber, also fast crosscuts

Part No. 2203003048
Weight/Kg 1.04



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	48 teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 15°

Series 920
For universal use in a variety of timber materials

Part No. 9203003048
Weight/Kg 1.34



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00	54 teeth	4.4 / 3.0 mm	ATB Alternate top bevel	Positive 15°

Series 921
For beam saw panel sizing of laminated or raw MDF and Particle board

BIMETAL SILENCING ELEMENTS

Part No. 9213003054
Weight/Kg 1.77



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	**60** teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 12°	

Series 916
For universal use in a variety of timber materials

Part No. 9163003060
Weight/Kg 1.35

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	**72** teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 12°	

Series 913
For trimming and panel sizing in a variety of materials

BIMETAL SILENCING ELEMENTS

Part No. 9133003072
Weight/Kg 1.38

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	**72** teeth	3.2 / 2.2 mm	TCH Triple chip tooth	Positive 12°	

Series 813
For precision panel sizing of laminated or raw MDF and Particle board

BIMETAL SILENCING ELEMENTS

Part No. 8133003072
Weight/Kg 1.38

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	**96** teeth	3.2 / 2.2 mm	ATB Alternate top bevel	Positive 12°	

Series 910
For trimming and panel sizing laminated boards, acrylics, plywoods, natural timber

BIMETAL SILENCING ELEMENTS

Part No. 9103003096
Weight/Kg 1.37

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	**96** teeth	3.2 / 2.2 mm	30° ATB Alternate top bevel	Negative 5°	

Series 911
For use in panel or table saws cutting laminated MDF or particle boards, rigid plastics and acrylics, plywood, and trimming cuts in solid wood.
For clean cut without scorer blade.

30° BEVEL

Part No. 9113003096
Weight/Kg 1.40

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
300 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	**96** teeth	3.2 / 2.2 mm	TCH Triple chip tooth	Positive 12°	

Series 810
For precision panel sizing of laminated or raw MDF and Particle board

BIMETAL SILENCING ELEMENTS

Part No. 8103003096
Weight/Kg 1.40

*Bulk Buy Prices

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle

300 mm | 30.00 (2/7/42, 2/9/46.5, 2/10/60) | **120** teeth | 2.4 / 1.6 mm | ATB Alternate top bevel | Positive 10°

Series 210 (Thin kerf)
Fine trimming and crosscutting of timber, also rigid plastics

Part No. 21030030120
Weight/Kg 1.08

Discontinued item - please check stock before ordering



305 mm | 25.40 | **60** teeth | 2.4 / 1.6 mm | ATB Alternate top bevel | Positive 15°

Series 220 (Thin kerf)
For fine ripping cuts in timber, also fast crosscuts

Part No. 22030525460
Weight/Kg 1.10

Discontinued item - please check stock before ordering



315 mm | 30.00 (2/7/42, 2/9/46.5, 2/10/60) | **24** teeth | 3.2 / 2.2 mm | ATB Alternate top bevel | Positive 25°

Series 945
Ripping cuts in a variety of timber sections

CHIP LIMITED TOOTH

Part No. 9453153024
Weight/Kg 1.45



315 mm | 30.00 (2/7/42, 2/9/46.5, 2/10/60) | **48** teeth | 3.2 / 2.2 mm | ATB Alternate top bevel | Positive 15°

Series 920
For universal use in a variety of timber materials

Part No. 9203153048
Weight/Kg 1.56



350 mm | 70.00 (2KN 20x5) | **12** teeth | 4.0 / 2.8 mm | F Flat tooth | Positive 30°

Series 992 (with 2 TCT wipers)
For ripping green or seasoned timber in multi ripping machines

2 OUTER T.C.T WIPERS

Part No. 9923507012
Weight/Kg 2.00

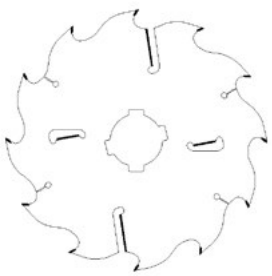


350 mm | 70.00 (2KN 20x5) | **12** teeth | 4.0 / 2.8 mm | F Flat tooth | Positive 30°

Series 994 (with 2+2 tct WIPERS)
For ripping green or seasoned timber in multi ripping machines

2 + 2 T.C.T WIPERS

Part No. 9943507012
Weight/Kg 2.00



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
350 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	16 teeth	3.6 / 2.4 mm	F Flat tooth	Positive 30°	

Series 968
Fast ripping cuts in deep timber sections

Part No. 9683503016
Weight/Kg 1.92


CHIP LIMITED TOOTH

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
350 mm	70.00 / 2KN 20x5	20 teeth	4.0 / 2.8 mm	F Flat tooth	Positive 30°	

Series 994 (with 2+2 tct WIPERS)
For ripping green or seasoned timber in multi ripping machines

Part No. 9943507020
Weight/Kg 2.08


2 + 2 T.C.T WIPERS

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
350 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	24 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 25°	

Series 945
Ripping cuts in a variety of timber sections

Part No. 9453503024
Weight/Kg 1.96


CHIP LIMITED TOOTH

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
350 mm	30.00	24 teeth	3.8 / 2.5 mm	TRZ Trapezoidal tooth	Positive 15°	

Series 345
For use in building site saws and saw benches

Part No. 3453503024
Weight/Kg 2.08


CHIP LIMITED TOOTH

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
350 mm	70.00 / 2KN 20x5	28 teeth	3.6 / 2.4 mm	ATB Alternate top bevel	Positive 30°	

Series 947
For ripping seasoned timber in multi ripping machines

Part No. 9473507028
Weight/Kg 1.90

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
350 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	32 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 20°	

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9353503032
Weight/Kg 1.97

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	42 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 15°

Series 926
For universal use in a variety of timber materials

Part No. 9263503042
Weight/Kg 1.96



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	42 teeth	3.6 / 2.4 mm	ATB Alternate top bevel	Negative 5°

Series 930 (Negative tooth)
For crosscutting in natural timber

Part No. 9303503042
Weight/Kg 2.02



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	54 teeth	2.4 / 1.8 mm	ATB Alternate top bevel	Positive 15°

Series 220 (Thin kerf)
For fine ripping cuts in timber, also fast crosscuts

Part No. 2203503054
Weight/Kg 1.64

Discontinued item - please check stock before ordering



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	54 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 15°

Series 920
For universal use in a variety of timber materials

Part No. 9203503054
Weight/Kg 2.06



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00	54 teeth	4.4 / 3.2 mm	ATB Alternate top bevel	Positive 15°

Series 921
For beam saw panel sizing of laminated or raw MDF and Particle board

BIMETAL SILENCING ELEMENTS

Part No. 9213503054
Weight/Kg 2.56



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	72 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 12°

Series 916
For universal use in a variety of timber materials

Part No. 9163503072
Weight/Kg 2.04



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 / 2/10/60.	72 teeth	4.4 / 3.2 mm	ATB Alternate top bevel	Positive 15°

MACHINE: Holzma (ATB)

Additional pin holes: 2/14/100

CONSTELLATION Lumina 922 series
For beam saw panel sizing of laminated or raw MDF and Particle board

SOFSOUND SYSTEM | BIMETAL SILENCING ELEMENTS | MICROMAX VF-01 TIPS | CROSS ROLLED SAW PLATE

CONSTELLATION SERIES

Part No. 9223513072
Weight/Kg 2.60

Unstocked item, contact Opteco for MOQ



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 / 2/10/60.	72 teeth	4.4 / 3.2 mm	TCH Triple chip tooth	Positive 15°

MACHINE: Holzma (T.Chip)

Additional pin holes: 4/14/100

CONSTELLATION Galaxy 822 series
For beam saw panel sizing of laminated or raw MDF and Particle board

SOFSOUND SYSTEM | BIMETAL SILENCING ELEMENTS | MICROMAX VF-01 TIPS | CROSS ROLLED SAW PLATE

CONSTELLATION SERIES

Part No. 8223513072
Weight/Kg 2.60



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 / 2/10/60.	72 teeth	4.4 / 3.2 mm	TRZ Trapezoidal tooth	Positive 15°

MACHINE: Holzma (TRZ)

Additional pin holes: 2/14/100

CONSTELLATION Mercury 844 series
For beam saw panel sizing of laminated or raw MDF and Particle board

SOFSOUND SYSTEM | BIMETAL SILENCING ELEMENTS | MICROMAX VF-01 TIPS | CROSS ROLLED SAW PLATE

CONSTELLATION SERIES

Part No. 8443513072
Weight/Kg 2.60

Unstocked item, contact Opteco for MOQ



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	84 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 12°

Series 913
For trimming and panel sizing in a variety of materials

Part No. 9133503084
Weight/Kg 2.05



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	108 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 12°

Series 910
For trimming and panel sizing laminated boards, acrylics, plywoods, natural timber

Part No. 91035030108
Weight/Kg 2.08



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	140 teeth	2.4 / 1.8 mm	ATB Alternate top bevel	Positive 10°

Series 210 (Thin kerf)
Fine trimming and crosscutting of timber, also rigid plastics

Part No. 21035030140
Weight/Kg 1.64



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
380 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	36 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 20°

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9353803036
Weight/Kg 2.27



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
380 mm	30.00	60 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 15°

Series 920
For universal use in a variety of timber materials

Part No. 9203803060
Weight/Kg 2.33



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
380 mm	30.00	96 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 12°

Series 913
For trimming and panel sizing in a variety of materials

Part No. 9133803096
Weight/Kg 2.35



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
400 mm	70.00 / 2KN 20x5	16 teeth	4.4 / 3.0 mm	F Flat tooth	Positive 30°

Series 994 (with 2+2 tct WIPERS)
For ripping green or seasoned timber in multi ripping machines


2 + 2 T.C.T WIPERS

Part No. 9944007016
Weight/Kg 2.95



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
400 mm	30.00	18 teeth	4.2 / 2.8 mm	F Flat tooth	Positive 30°

Series 968
Fast ripping cuts in deep timber sections


CHIP LIMITED TOOTH

Part No. 9684003018
Weight/Kg 2.83



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
400 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	28 teeth	3.6 / 2.4 mm	ATB Alternate top bevel	Positive 25°

Series 945
Ripping cuts in a variety of timber sections


CHIP LIMITED TOOTH

Part No. 9454003028
Weight/Kg 2.48



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
400 mm	30.00	**28** teeth	3.8 / 2.5 mm	TRZ Trapezoidal tooth	Positive 15°	

Series 345
For use in building site saws and saw benches

CHIP LIMITED TOOTH

Part No. 3454003028
Weight/Kg 2.64

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
400 mm	30.00 2/7/42 2/9/46.5 2/10/60	**36** teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 20°	

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9354003036
Weight/Kg 2.55

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
400 mm	30.00 2/7/42 2/9/46.5 2/10/60	**48** teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 15°	

Series 926
For universal use in a variety of timber materials

Part No. 9264003048
Weight/Kg 2.51

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
400 mm	30.00 2/7/42 2/9/46.5 2/10/60	**48** teeth	3.8 / 2.6 mm	ATB Alternate top bevel	Negative 5°	

Series 930 (Negative tooth)
For crosscutting in natural timber

Part No. 9304003048
Weight/Kg 2.66

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
400 mm	30.00 2/7/42 2/9/46.5 2/10/60	**60** teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 15°	

Series 920
For universal use in a variety of timber materials

Part No. 9204003060
Weight/Kg 2.52

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
400 mm	30.00 2/7/42 2/9/46.5 2/10/60	**84** teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 12°	

Series 916
For universal use in a variety of timber materials

Part No. 9164003084
Weight/Kg 2.54

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
400 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	96 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 12°

Series 913
For trimming and panel sizing in a variety of materials

Part No. 9134003096
Weight/Kg 2.65



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
400 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	120 teeth	3.5 / 2.4 mm	ATB Alternate top bevel	Positive 12°

Series 910
For trimming and panel sizing laminated boards, acrylics, plywoods, natural timber

Part No. 91040030120
Weight/Kg 2.64



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
406 mm	25.40	6 teeth	6.3 / 4.0 mm	F Flat tooth	Positive 30°

Series 999
Mahoe' portable sawmill

Discontinued item - please check stock before ordering

Part No. 999101
Weight/Kg 3.60

Discontinued item - please check stock before ordering



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
406 mm	25.40	6 teeth	6.3 / 4.0 mm	F Flat tooth	Positive 30°

Series 999
Mahoe' portable sawmill

Discontinued item - please check stock before ordering

Part No. 999201
Weight/Kg 3.60

2 + 2 T.C.T WIPERS

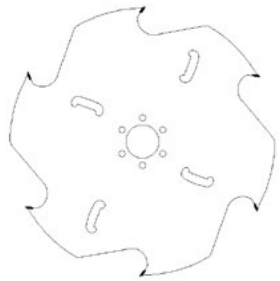
Discontinued item - please check stock before ordering



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
412 mm	50.80	6 teeth	6.3 / 4.0 mm	F Flat tooth	Positive 30°

Series 999
McQuarrie portable sawmill

Part No. 999106
Weight/Kg 3.70



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
422 mm	40.00	4 teeth	5.1 / 3.2 mm	F Flat tooth	Positive 30°

Series 999
Peterson portable sawmill

Part No. 999108
Weight/Kg 3.40

Discontinued item - please check stock before ordering



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00	**12** teeth	5.0 / 3.0 mm	F Flat tooth	Positive 22°

Series 333
Firewood cutting saw blade with special grade tips for use on drywood saw benches

Part No. 333450-30.0
Weight/Kg 3.90

CHIP LIMITED TOOTH



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00 2/7/42 2/9/46.5 2/10/60	**20** teeth	4.5 / 3.0 mm	F Flat tooth	Positive 30°

Series 968
Fast ripping cuts in deep timber sections

Part No. 9684503020
Weight/Kg 3.90

CHIP LIMITED TOOTH



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	70.00 2KN 20x5	**20** teeth	4.6 / 3.2 mm	F Flat tooth	Positive 30°

Series 994 (with 2+2 tct WIPERS)
For ripping green or seasoned timber in multi ripping machines

Part No. 9944507020
Weight/Kg 3.90

2 + 2 T.C.T WIPERS



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00	**30** teeth	4.5 / 2.8 mm	TRZ Trapezoidal tooth	Positive 15°

Series 345
For use in building site saws and saw benches

Part No. 3454503030
Weight/Kg 3.85

CHIP LIMITED TOOTH



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00 2/7/42 2/9/46.5 2/10/60	**32** teeth	4.4 / 3.0 mm	ATB Alternate top bevel	Positive 25°

Series 945
Ripping cuts in a variety of timber sections

Part No. 9454503032
Weight/Kg 3.98

CHIP LIMITED TOOTH



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00 2/7/42 2/9/46.5 2/10/60	**40** teeth	4.2 / 3.0 mm	ATB Alternate top bevel	Positive 20°

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9354503040
Weight/Kg 3.69



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	54 teeth	4.2 / 3.0 mm	ATB Alternate top bevel	Positive 15°

Series 926
For universal use in a variety of timber materials

Part No. 9264503054
Weight/Kg 3.94



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	54 teeth	4.2 / 3.0 mm	ATB Alternate top bevel	Negative 5°

Series 930 (Negative tooth)
For crosscutting in natural timber

Part No. 9304503054
Weight/Kg 4.06



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	66 teeth	4.2 / 3.0 mm	ATB Alternate top bevel	Positive 15°

Series 920
For universal use in a variety of timber materials

Part No. 9204503066
Weight/Kg 4.07



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	108 teeth	4.2 / 3.0 mm	ATB Alternate top bevel	Positive 12°

Series 913
For trimming and panel sizing in a variety of materials

Part No. 91345030108
Weight/Kg 4.14



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00	132 teeth	4.2 / 3.0 mm	ATB Alternate top bevel	Positive 12°

Series 910
For trimming and panel sizing laminated boards, acrylics, plywoods, natural timber

Part No. 91045030132
Weight/Kg 4.16



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00	132 teeth	4.6 / 3.5 mm	ATB Alternate top bevel	Positive 12°

Series 910
For trimming and panel sizing laminated boards, acrylics, plywoods, natural timber

Part No. 91045031132
Weight/Kg 4.77



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00	12 teeth	5.5 / 3.5 mm	F Flat tooth	Positive 22°

Series 333
Firewood cutting saw blade with special grade tips for use on drywood saw benches

Part No. 333500-30.0
Weight/Kg 5.50

CHIP LIMITED TOOTH



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00	22 teeth	4.6 / 3.0 mm	F Flat tooth	Positive 30°

Series 968
Fast ripping cuts in deep timber sections

Part No. 9685003022
Weight/Kg 4.77

CHIP LIMITED TOOTH



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00	34 teeth	4.5 / 3.0 mm	TRZ Trapezoidal tooth	Positive 15°

Series 345
For use in building site saws and saw benches

Part No. 3455003034
Weight/Kg 4.90

CHIP LIMITED TOOTH



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	36 teeth	4.5 / 3.0 mm	ATB Alternate top bevel	Positive 25°

Series 945
Ripping cuts in a variety of timber sections

Part No. 9455003036
Weight/Kg 4.90

Discontinued item - please check stock before ordering

CHIP LIMITED TOOTH



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	44 teeth	4.2 / 3.0 mm	ATB Alternate top bevel	Positive 20°

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9355003044
Weight/Kg 4.93



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	60 teeth	4.2 / 3.0 mm	ATB Alternate top bevel	Positive 15°

Series 926
For universal use in a variety of timber materials

Part No. 9265003060
Weight/Kg 4.84



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	**60** teeth	4.4 / 3.0 mm	ATB Alternate top bevel	Negative 5°

Series 930 (Negative tooth)
For crosscutting in natural timber

Part No. 9305003060
Weight/Kg 4.85



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	**72** teeth	4.2 / 3.0 mm	ATB Alternate top bevel	Positive 15°

Series 920
For universal use in a variety of timber materials

Part No. 9205003072
Weight/Kg 4.93



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00 / 2/10/80	**120** teeth	4.2 / 3.0 mm	ATB Alternate top bevel	Positive 12°

Series 913
For trimming and panel sizing in a variety of materials

Part No. 91350030120
Weight/Kg 5.05



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00	**144** teeth	4.6 / 3.5 mm	ATB Alternate top bevel	Positive 12°

Series 910
For trimming and panel sizing laminated boards, acrylics, plywoods, natural timber

Part No. 91050030144
Weight/Kg 5.85



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
502 mm	30.00	**4** teeth	6.1 / 3.6 mm	F Flat tooth	Positive 30°

Series 999
Ecosaw portable sawmill

Part No. 999116
Weight/Kg 5.10



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
508 mm	25.40	**60** teeth	5.5 / 4.0 mm	TCH Triple chip tooth	Positive 12°

Series 825
For crosscuts and diagonal ripping cuts in timber frame and truss equipment

Part No. 82550825460
Weight/Kg 6.40



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
540 mm	30.00	**72** teeth	4.3 / 2.8 mm	TCH Triple chip tooth	Positive 15°

Series 825
For crosscuts and diagonal ripping cuts in timber frame and truss equipment

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · CROSS ROLLED SAW PLATE

Part No. 8255403072
Weight/Kg 5.50



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
545 mm	40.00	**6** teeth	5.9 / 3.5 mm	F Flat tooth	Positive 30°

Series 999
Peterson portable sawmill

Discontinued item - please check stock before ordering

Part No. 999120
Weight/Kg 6.30



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
550 mm	30.00	**12** teeth	5.5 / 3.5 mm	F Flat tooth	Positive 22°

Series 333
Firewood cutting saw blade with special grade tips for use on drywood saw benches

CHIP LIMITED TOOTH

Part No. 333550-30.0
Weight/Kg 6.70



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
550 mm	30.00 2/7/42 2/9/46.5 2/10/60	**48** teeth	4.6 / 3.4 mm	ATB Alternate top bevel	Positive 20°

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9355503048
Weight/Kg 6.50



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
550 mm	30.00 2/7/42 2/9/46.5 2/10/60	**66** teeth	4.6 / 3.4 mm	ATB Alternate top bevel	Positive 15°

Series 926
For universal use in a variety of timber materials

Part No. 9265503066
Weight/Kg 6.75



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
550 mm	30.00 2/7/42 2/9/46.5 2/10/60	**84** teeth	4.6 / 3.4 mm	ATB Alternate top bevel	Positive 15°

Series 920
For universal use in a variety of timber materials

Part No. 9205503084
Weight/Kg 6.80



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
550 mm	30.00	**144** teeth	4.6 / 3.5 mm	ATB Alternate top bevel	Positive 12°

Series 913
For trimming and panel sizing in a variety of materials

Part No. 91355030144
Weight/Kg 6.90



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
560 mm	25.4 / 6/15/120 CSK M10	**6** teeth	6.2 / 4.0 mm	F Flat tooth	Positive 30°

Series 999
Mahoe portable sawmill

2 + 2 T.C.T WIPERS

Part No. 999127
Weight/Kg 8.00



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
600 mm	31.75	**12** teeth	5.6 / 3.6 mm	F Flat tooth	Positive 22°

Series 333
Firewood cutting saw blade with special grade tips for use on drywood saw benches

CHIP LIMITED TOOTH

Part No. 333600-31.75
Weight/Kg 8.10



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
600 mm	30.00	**26** teeth	5.4 / 3.6 mm	F Flat tooth	Positive 30°

Series 968
Fast ripping cuts in deep timber sections

CHIP LIMITED TOOTH

Part No. 9686003026
Weight/Kg 8.40



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
600 mm	30.00	**48** teeth	5.2 / 3.6 mm	ATB Alternate top bevel	Positive 20°

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9356003048
Weight/Kg 8.25



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
600 mm	30.00	**66** teeth	5.2 / 3.6 mm	ATB Alternate top bevel	Positive 15°

Series 926
For universal use in a variety of timber materials

Part No. 9266003066
Weight/Kg 8.20



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
600 mm	30.00	**96** teeth	5.0 / 3.6 mm	ATB Alternate top bevel	Positive 15°

Series 920
For universal use in a variety of timber materials

Part No. 9206003096
Weight/Kg 8.25



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
600 mm	30.00	**160** teeth	5.2 / 4.0 mm	ATB Alternate top bevel	Positive 12°

Series 913
For trimming and panel sizing in a variety of materials

Part No. 91360030160
Weight/Kg 9.05



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
610 mm	25.4	**200** teeth	3.6 mm	ATB/ATF	Positive 0°

Series 440
Solid tooth blade for pruning and vegetation control

Part No. 440610254200
Weight/Kg 9.05

Enquire about our other pruning saw options



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
615 mm	38.10	**20** teeth	6.20 / 4.50 mm	F Flat tooth	Positive 5°

Series 333
Vegetation Control blade

Part No. 95061538120
Part No. 33361538120
Weight/Kg 9.80



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
615 mm	38.10	**72** teeth	6.20 / 4.50 mm	ATB Alternate top bevel	Positive 5°

Series 333
Vegetation Control blade

Part No. 95061538172
Part No. 33361538172
Weight/Kg 10.50



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
650 mm	31.75	**12** teeth	6.1 / 3.8 mm	F Flat tooth	Positive 22°

Series 333
Firewood cutting saw blade with special grade tips for use on drywood saw benches

Part No. 333650-31.75
Weight/Kg 10.00

CHIP LIMITED TOOTH



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
650 mm	30.00	54 teeth	5.2 / 3.6 mm	ATB Alternate top bevel	Positive 20°

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9356503054
Weight/Kg 10.20



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
700 mm	30.00	12 teeth	6.1 / 3.8 mm	F Flat tooth	Positive 22°

Series 333
Firewood cutting saw blade with special grade tips for use on drywood saw benches

CHIP LIMITED TOOTH

Part No. 333700-30.00
Weight/Kg 12.20



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
700 mm	31.75	12 teeth	6.1 / 3.8 mm	F Flat tooth	Positive 22°

Series 333
Firewood cutting saw blade with special grade tips for use on drywood saw benches

CHIP LIMITED TOOTH

Part No. 333700-31.75
Weight/Kg 12.20



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
700 mm	30.00	60 teeth	5.4 / 3.8 mm	ATB Alternate top bevel	Positive 20°

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9357003060
Weight/Kg 12.00



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
750 mm	31.75	12 teeth	6.3 / 4.0 mm	F Flat tooth	Positive 22°

Series 333
Firewood cutting saw blade with special grade tips for use on drywood saw benches

CHIP LIMITED TOOTH

Part No. 333750-31.75
Weight/Kg 14.00



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
750 mm	30.00	60 teeth	5.4 / 3.8 mm	ATB Alternate top bevel	Positive 20°

Series 935
Ripping and fast crosscuts in a variety of timber sections

Part No. 9357503060
Weight/Kg 13.70



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle

762 mm | 35.00 | **8 teeth** | 6.3 / 4.2 mm | F Flat tooth | Positive 30°

Series 999
Mahoe' portable sawmill

Part No. 999149
Weight/Kg 15.50



768 mm | 44.45 | **8 teeth** | 6.3 / 4.2 mm | F Flat tooth | Positive 30°

Series 999
McQuarrie portable sawmill

Part No. 999156
Weight/Kg 15.10



800 mm | 31.75 | **12 teeth** | 6.3 / 4.0 mm | F Flat tooth | Positive 22°

Series 333
Firewood cutting saw blade with special grade tips for use on drywood saw benches

CHIP LIMITED TOOTH

Part No. 333800-31.75
Weight/Kg 16.50



850 mm | 31.75 | **12 teeth** | 6.3 / 4.0 mm | F Flat tooth | Positive 22°

Series 333
Firewood cutting saw blade with special grade tips for use on drywood saw benches

CHIP LIMITED TOOTH

Part No. 333850-31.75
Weight/Kg 18.00



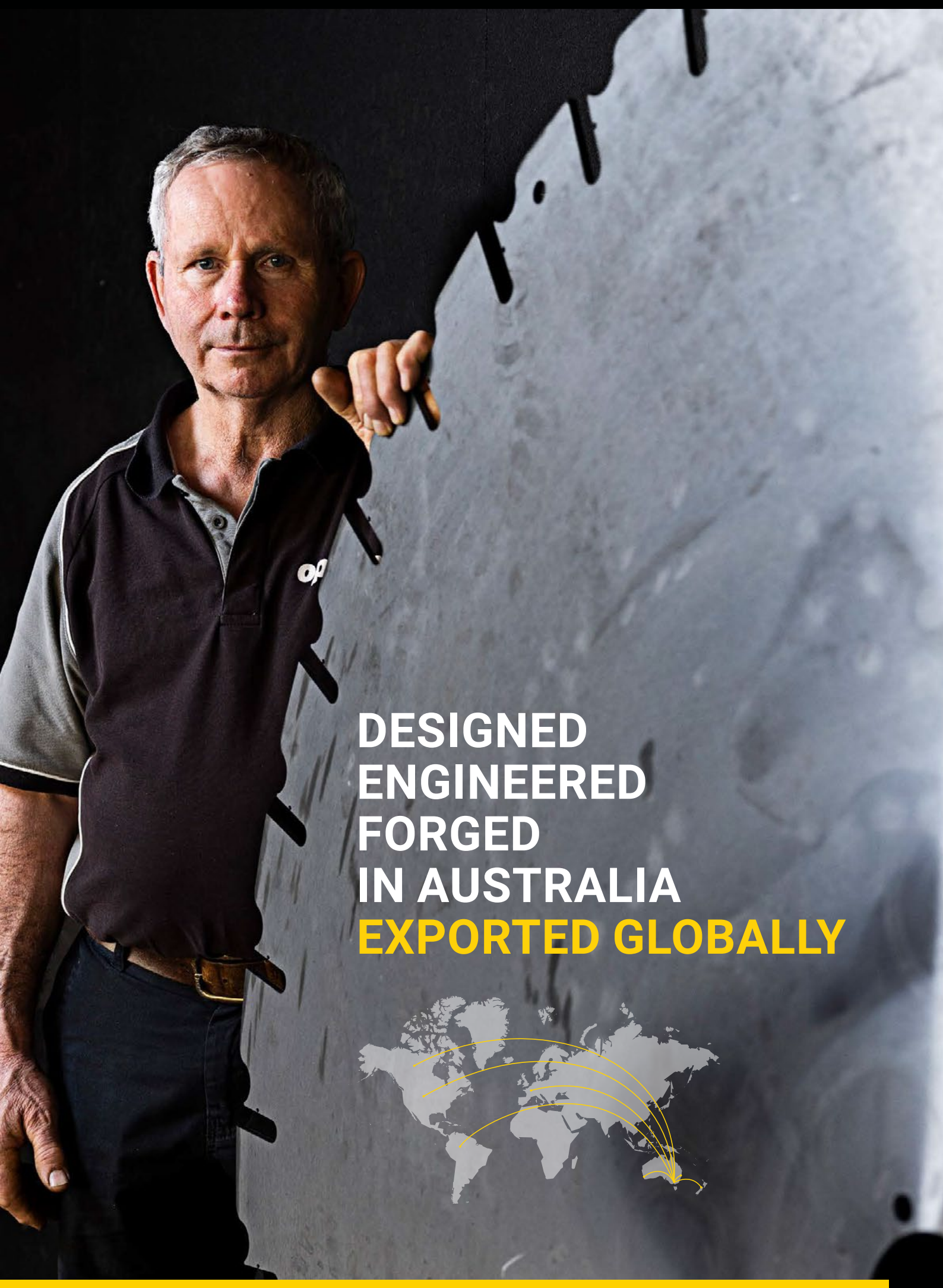
900 mm | 31.75 | **12 teeth** | 6.3 / 4.0 mm | F Flat tooth | Positive 22°

Series 333
Firewood cutting saw blade with special grade tips for use on drywood saw benches

CHIP LIMITED TOOTH

Part No. 333900-31.75
Weight/Kg 20.00




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Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
100 mm	20.00	**20** teeth	3.2-4.2 mm	K Conical tooth	Positive 15°	

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5151002020
Weight/Kg 0.25

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
100 mm	20.00	**12+12** teeth	2.8-3.6 mm	F2 Flat tooth, split scoring saw	Positive 15°	

POZISCORE 514 series
Split type scoring blade adjustable with shims

Part No. 5141002024
Weight/Kg 0.28

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
100 mm	22.00	**12+12** teeth	2.8-3.6 mm	F2 Flat tooth, split scoring saw	Positive 15°	

POZISCORE 514 series
Split type scoring blade adjustable with shims

Part No. 5141002224
Weight/Kg 0.28

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
120 mm	20.00	**12+12** teeth	2.8-3.6 mm	F2 Flat tooth, split scoring saw	Positive 15°	

MACHINE: SCM

POZISCORE 514 series
Split type scoring blade adjustable with shims

Part No. 5141202024
Weight/Kg 0.37

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
120 mm	22.00	**12+12** teeth	2.8-3.6 mm	F2 Flat tooth, split scoring saw	Positive 15°	

MACHINE: Altendorf

POZISCORE 514 series
Split type scoring blade adjustable with shims

Part No. 5141202224
Weight/Kg 0.37

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
120 mm	50.00	**12+12** teeth	2.8-3.6 mm	F2 Flat tooth, split scoring saw	Positive 15°	

MACHINE: Altendorf (shimless)

POZISCORE 514 series
Split type 'Altendorf' shimless scoring blade

Part No. 5141205024A
Weight/Kg 0.31

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
125 mm	20.00	**24** teeth	3.2-4.2 mm	K Conical tooth	Positive 15°

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5151252024
Weight/Kg 0.35



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
125 mm	20.00	**24** teeth	4.4-5.4 mm	K Conical tooth	Positive 15°

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5151252124
Weight/Kg 0.41

Discontinued item - please check stock before ordering



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
125 mm	45.00	**24** teeth	4.4-5.4 mm	K Conical tooth	Positive 15°

MACHINE: Homag

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5151254524
Weight/Kg 0.37



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
125 mm	20.00	**12+12** teeth	2.8-3.6 mm	F2 Flat tooth, split scoring saw	Positive 15°

MACHINE: Paoloni

POZISCORE 514 series
Split type scoring blade adjustable with shims

Part No. 5141252024
Weight/Kg 0.40



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
125 mm	50.00	**12+12** teeth	2.8-3.6 mm	F2 Flat tooth, split scoring saw	Positive 15°

MACHINE: Guhdo (shimless)

POZISCORE 514 series
Split type 'Guhdo' shimless scoring blade

Part No. 5141255024G
Weight/Kg 0.33



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
150 mm	45.00	**28** teeth	4.4-5.4 mm	K Conical tooth	Positive 15°

MACHINE: Homag

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5151504528
Weight/Kg 0.51



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
180 mm	30.00 / 2/7/42 2/9/46.5 2/10/60	**36** teeth	4.4-5.4 mm	K Conical tooth	Positive 15°	

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5151803036
Weight/Kg 0.72

Discontinued item - please check stock before ordering

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
180 mm	45.00	**36** teeth	4.4-5.4 mm	K Conical tooth	Positive 15°	

MACHINE: Holzma

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5151804536
Weight/Kg 0.71

Discontinued item - please check stock before ordering

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
180 mm	45.00	**36** teeth	4.8-5.8 mm	K Conical tooth	Positive 15°	

MACHINE: Holzma

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5151804636
Weight/Kg 0.75

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
180 mm	50.00 / 3/13/80	**42** teeth	4.4-5.4 mm	K Conical tooth	Positive 15°	

MACHINE: Giben

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5151805042
Weight/Kg 0.69

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
200 mm	20.00	**36** teeth	4.4-5.4 mm	K Conical tooth	Positive 15°	

MACHINE: Schelling

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5152002036
Weight/Kg 0.89

Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle	
200 mm	45.00	**36** teeth	4.4-5.4 mm	K Conical tooth	Positive 15°	

MACHINE: Holzma

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5152004436
Weight/Kg 0.86

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
200 mm	45.00	**36** teeth	4.8-5.8 mm	K Conical tooth	Positive 15°

MACHINE: Holzma

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5152004536
Weight/Kg 0.91



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
200 mm	65.00 2/9/100 2/9/110	**36** teeth	4.4-5.4 mm	K Conical tooth	Positive 15°

MACHINE: Selco

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5152006536
Weight/Kg 0.81



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
200 mm	65.00 2/9/100 2/9/110	**36** teeth	4.8-5.8 mm	K Conical tooth	Positive 15°

MACHINE: Selco

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5152006636
Weight/Kg 0.85



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
200 mm	50.00 3/13/80	**42** teeth	4.4-5.4 mm	K Conical tooth	Positive 15°

MACHINE: Giben/Smart

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5152005042
Weight/Kg 0.85



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
215 mm	50.00 3/15/80	**42** teeth	4.4-5.4 mm	K Conical tooth	Positive 15°

MACHINE: Giben/Pris

POZISCORE 515 series
Conical tooth scoring blade adjustable by cutting depth

Part No. 5152155042
Weight/Kg 1.06



Combi Plus
BLADE + SCORER COMBINATION

BIMETAL SILENCING ELEMENTS

Precision Made in Australia



Main Blade	Main Blade P/No.	Scorer	Scorer P/No.	Combi PLUS P/No.	Weight Kg
300x3.2/2.2x30x72t ATB Series 913	9133003072	120x2.8-3.6x20x12+12t F2 Split POZISCORE	5141202024	COMBi9131	2.50
300x3.2/2.2x30x72t ATB Series 913	9133003072	120x2.8-3.6x22x12+12t F2 Split POZISCORE	5141202224	COMBi9132	2.50
300x3.2/2.2x30x72t ATB Series 913	9133003072	120x2.8-3.6x50x12+12t F2 Split POZISCORE (Altendorf shimless)	5141205024A	COMBi9134	2.50
300x3.2/2.2x30x72t ATB Series 913	9133003072	125x3.2-4.2x20x24t K (conical solid)	5151252024	COMBi9133	2.50
300x3.2/2.2x30x72t T.Chip Series 813	8133003072	120x2.8-3.6x20x12+12t F2 Split POZISCORE	5141202024	COMBi8131	2.50
300x3.2/2.2x30x72t T.Chip Series 813	8133003072	120x2.8-3.6x22x12+12t F2 Split POZISCORE	5141202224	COMBi8132	2.50
300x3.2/2.2x30x72t T.Chip Series 813	8133003072	120x2.8-3.6x50x12+12t F2 Split POZISCORE (Altendorf shimless)	5141205024A	COMBi8134	2.50
300x3.2/2.2x30x72t T.Chip Series 813	8133003072	125x3.2-4.2x20x24t K (conical solid)	5151252024	COMBi8133	2.50
300x3.2/2.2x30x96t T.Chip Series 810	8103003096	120x2.8-3.6x20x12+12t F2 Split POZISCORE	5141202024	COMBi8101	2.50
300x3.2/2.2x30x96t T.Chip Series 810	8103003096	120x2.8-3.6x22x12+12t F2 Split POZISCORE	5141202224	COMBi8102	2.50
300x3.2/2.2x30x96t T.Chip Series 810	8103003096	120x2.8-3.6x50x12+12t F2 Split POZISCORE (Altendorf shimless)	5141205024A	COMBi8104	2.50
300x3.2/2.2x30x96t T.Chip Series 810	8103003096	125x3.2-4.2x20x24t K (conical solid)	5151252024	COMBi8103	2.50

Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
120 mm	20.00	**36** teeth	1.80 / 1.30 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

Part No. 6201202036
Weight/Kg 0.22

MICROMAX VF-01 TIPS | CROSS ROLLED SAW PLATE

NEOPLUS 620



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
190 mm	30.00 / 2/7/42	**60** teeth	2.70 / 2.20 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 7201903060
Weight/Kg 0.60

SILENCING PORTS | MICROMAX VF-01 TIPS | CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
210 mm	30.00 / 2/7/42	**60** teeth	2.70 / 2.20 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 7202103060
Weight/Kg 0.70

SILENCING PORTS | MICROMAX VF-01 TIPS | CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
216 mm	30.00	**60** teeth	2.70 / 2.20 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 7202163060
Weight/Kg 0.81

SILENCING PORTS | MICROMAX VF-01 TIPS | CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00	**60** teeth	3.10 / 2.60 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 7202503060
Weight/Kg 1.15

BIMETAL SILENCING ELEMENTS | SILENCING PORTS | MICROMAX VF-01 TIPS | CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00	**80** teeth	3.10 / 2.60 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 7202503080
Weight/Kg 1.15

BIMETAL SILENCING ELEMENTS | SILENCING PORTS | MICROMAX VF-01 TIPS | CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
250 mm	30.00	120 teeth	2.20 / 1.80 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 72025030120
Weight/Kg 0.90

BIMETAL SILENCING ELEMENTS · SILENCING PORTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
280 mm	32.00	88 teeth	3.30 / 2.80 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

Part No. 6202803288
Weight/Kg 1.50

BIMETAL SILENCING ELEMENTS · SILENCING PORTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOPLUS 620



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00	72 teeth	3.30 / 2.80 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 7203003072
Weight/Kg 1.70

BIMETAL SILENCING ELEMENTS · SILENCING PORTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00 2/7/42 2/9/46.5 2/10/60	84 teeth	3.50 / 3.00 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

Part No. 6203003084
Weight/Kg 1.80

BIMETAL SILENCING ELEMENTS · SILENCING PORTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOPLUS 620



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00 2/7/42 2/9/46.5 2/10/60	96 teeth	3.30 / 2.80 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 7203003096
Weight/Kg 1.70

Discontinued item - please check stock before ordering

BIMETAL SILENCING ELEMENTS · SILENCING PORTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00	120 teeth	3.10 / 2.60 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 72030030120
Weight/Kg 1.60

BIMETAL SILENCING ELEMENTS · SILENCING PORTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
300 mm	30.00	**144** teeth	2.40 / 2.00 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

BIMETAL SILENCING ELEMENTS · SILENCING PORTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720

Part No. 72030030144
Weight/Kg 1.30



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
330 mm	32.00	**84** teeth	3.50 / 3.00 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOPLUS 620

Part No. 6203303284
Weight/Kg 2.25



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
330 mm	32.00	**100** teeth	3.50 / 3.00 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720

Part No. 72033032100
Weight/Kg 2.25



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00 2/7/42 2/9/46.5 2/10/60	**84** teeth	3.60 / 3.00 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOPLUS 620

Part No. 6203503084
Weight/Kg 2.42



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
350 mm	30.00	**108** teeth	3.50 / 3.00 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720

Part No. 72035030108
Weight/Kg 2.45



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
380 mm	32.00	**108** teeth	3.50 / 3.00 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720

Part No. 72038032108
Weight/Kg 2.90



Diameter	Bore Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
400 mm	30.00	60 teeth	3.80 / 3.20 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

Part No. 6204003060
Weight/Kg 3.20

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOPLUS 620



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
400 mm	30.00	96 teeth	3.80 / 3.20 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 7204003096
Weight/Kg 3.35

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
400 mm	30.00	96 teeth	3.80 / 3.20 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

Part No. 6204003096
Weight/Kg 3.35

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOPLUS 620



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
400 mm	30.00	120 teeth	3.60 / 3.00 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 72040030120
Weight/Kg 3.25

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
420 mm	30.00 2/10.5/70	96 teeth	3.80 / 3.20 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

Part No. 6204203096
Weight/Kg 3.85

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOPLUS 620



Diameter	Bore Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
420 mm	30.00 2/7/42 2/9/46.5 2/10/60	108 teeth	4.10 / 3.50 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 72042030108
Weight/Kg 4.20

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00	72 teeth	4.10 / 3.50 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

Part No. 6204503072
Weight/Kg 4.60

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOPLUS 620

Discontinued item - please check stock before ordering



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00	108 teeth	4.10 / 3.50 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

Part No. 62045030108
Weight/Kg 4.60

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOPLUS 620



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
450 mm	30.00	120 teeth	4.10 / 3.50 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 72045030120
Weight/Kg 4.60

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00	120 teeth	4.20 / 3.60 mm	TCH Triple chip tooth	Negative 5°

NEOMAX 720 series
For cutting thin to medium section aluminium sections and extrusions

Part No. 72050030120
Weight/Kg 5.70

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOMAX 720



Diameter	Bore	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
500 mm	30.00	120 teeth	4.20 / 3.60 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

Part No. 62050030120
Weight/Kg 5.70

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOPLUS 620



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
550 mm	30.00 2/10.5/70	132 teeth	4.20 / 3.60 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

Part No. 62055030132
Weight/Kg 7.20

SOFSOUND SYSTEM · BIMETAL SILENCING ELEMENTS · MICROMAX VF-01 TIPS · CROSS ROLLED SAW PLATE

NEOPLUS 620



Diameter	Bore / Pins/Keys	Teeth No.	Kerf / Plate	Tooth Type	Tooth Angle
600 mm	30.00	138 teeth	4.60 / 4.00 mm	TCH Triple chip tooth	Positive 5°

NEOPLUS 620 series
For cutting aluminium in extruded flat and solid sections

Part No. 62060030138
Weight/Kg 9.20

SOFSOUND SYSTEM | BIMETAL SILENCING ELEMENTS | MICROMAX VF-01 TIPS | CROSS ROLLED SAW PLATE

NEOPLUS 620



Aluminium Saw Grease

Description	Part No.	Approx Weight/Kg
Aluminium saw blade lubricating grease - small tube	AG0250	0.25
Aluminium saw blade lubricating grease - large tube	AG1000	1.00



PLANER KNIFE STEEL



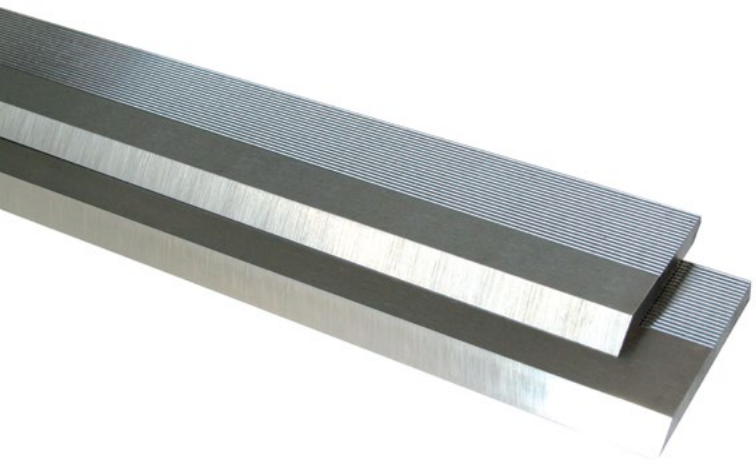
Opteco HSS 18% planer knives (Full bar length)
BIG BAR + 20% more (applies to 1270mm sizes only)

Size (mm)	Material	Part No.
1080 x 16 x 3	HSS 18%	HS10801630
1080 x 20 x 3	HSS 18%	HS10802030
1270 x 25 x 3	HSS 18%	HS12702530
1270 x 30 x 3	HSS 18%	HS12703030
1270 x 35 x 3	HSS 18%	HS12703530
1270 x 35 x 3	HSS 18%	HS12703530



Opteco TCT planer knives (Full bar length)

Size (mm)	Material	Part No.
1050 x 25 x 3	TCT	TC10502530
1050 x 30 x 3	TCT	TC10503030



Opteco HSS 18% serrated back knives
(Full bar length)

Size (mm)	Material	Part No.
650 x 40 x 8	HSS 18%	SB06504080
650 x 50 x 8	HSS 18%	SB06505080
650 x 60 x 8	HSS 18%	SB06506080
650 x 70 x 8	HSS 18%	SB06507080

Need planer knives cut to length?
Ask your Opteco contact how to get planer knives cut to the exact length you need.



LIST OF GRIT SIZES

DIAMOND

FEPA STD	Mesh Size	Application
D7	1400–1800	Polish Grinding
D15	1000–1400	Polish Grinding
D20	800–1000	Polish Grinding
D30	500–800	Polish Grinding
D46	325–400	Fine Grinding
D54	270–325	Fine Grinding
D64	230–270	Fine Grinding
D76	200–230	Medium Grinding
D91	170–200	Medium Grinding
D107	140–170	Medium Grinding
D126	120–140	Medium / Rough Grinding
D151	100–120	Rough Grinding
D181	80–100	Rough Grinding
D252	60–80	Rough Grinding

CBN

FEPA STD	Mesh Size	Application
B46	325–400	Fine Grinding
B54	270–325	Fine Grinding
B64	230–270	Fine Grinding
B76	200–230	Medium Grinding
B91	170–200	Medium Grinding
B107	140–170	Medium Grinding
B126	120–140	Medium / Rough Grinding
B151	100–120	Rough Grinding
B181	80–100	Rough Grinding

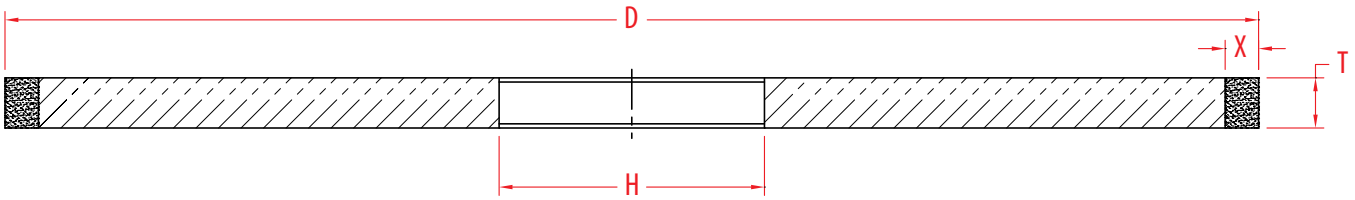
CONCENTRATION

The concentration of a diamond or CBN grinding wheel directly determines it's performance capability. The choices available are :

Symbol	Description	Recommended Applications
C125	HIGH concentration	Profile or creep feed grinding, cutting. Small area of contact up to 4mm.
C100	HIGH concentration	Profile or creep feed grinding, cutting. Small area of contact up to 6mm.
C75	MEDIUM concentration	Surface, cylindrical or tool grinding, saw & knife sharpening.
C25–50	LOW concentration	Fine & polish grinding. Large area of contact. Higher than recommended peripheral speed.

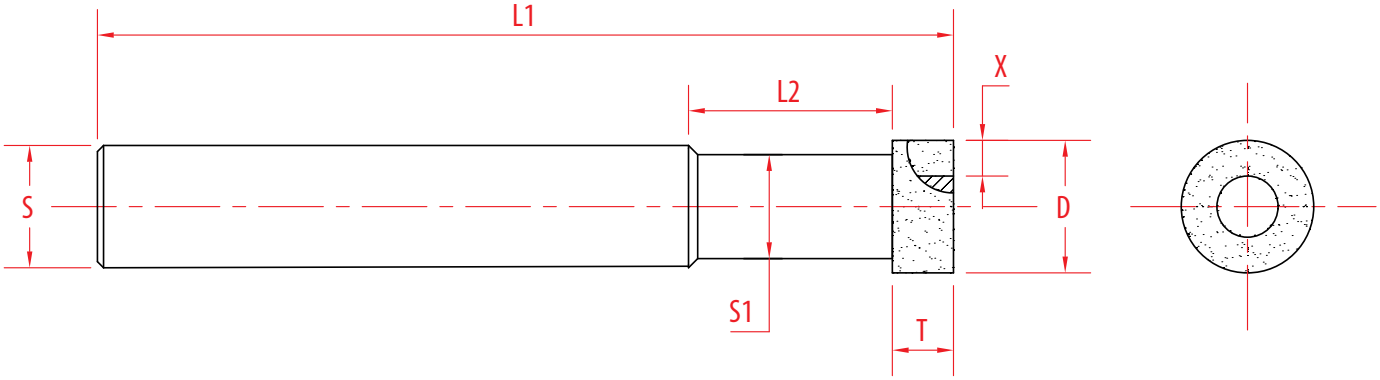
All listed super abrasive wheels can be modified to suit your requirements if needed.

1A1



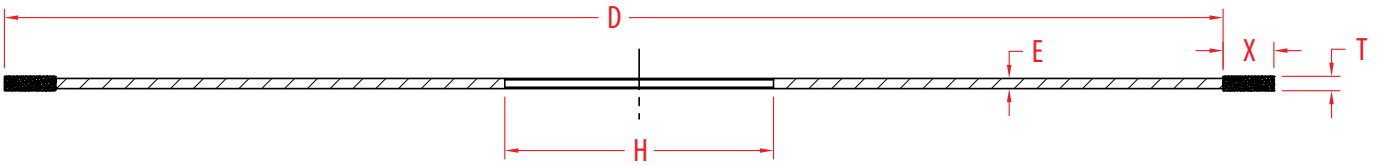
Part No.	Abrasive type	Wheel shape	D	T	X	H	Grit size	Concentration	Wet/Dry application
D001A1-100-002	Diamond	1A1	100	5	6	31.75	D107	C75	Wright side grinding
D001A1-150-003	Diamond	1A1	150	6	3	31.75	D107	C75	Tool & cutter
D001A1-150-004	Diamond	1A1	150	10	3	31.75	D107	C75	Tool & cutter
D001A1-150-002	Diamond	1A1	150	3	6	60.00	D126	C75	Weinig–TCT
B001A1-150-002	CBN	1A1	150	3	6	60.00	B126	C100	Weinig–HSS

1A1W



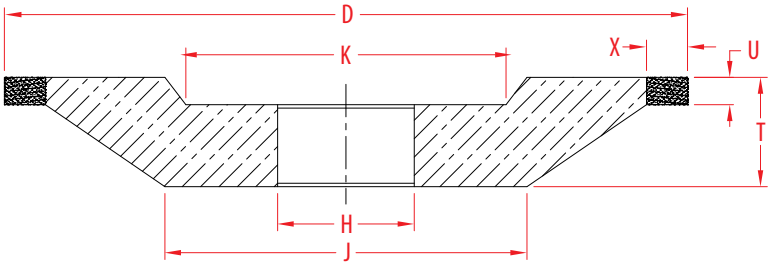
Part No.	Abrasive type	Wheel shape	D	T	X	S	L1	Grit size	Concentration	Wet/Dry application
D01A1W-065-001	Diamond	1A1W	6.5	3.0	1.75	31.75	45	D76	C125	Hollow tooth TCT saw blade

1A1R



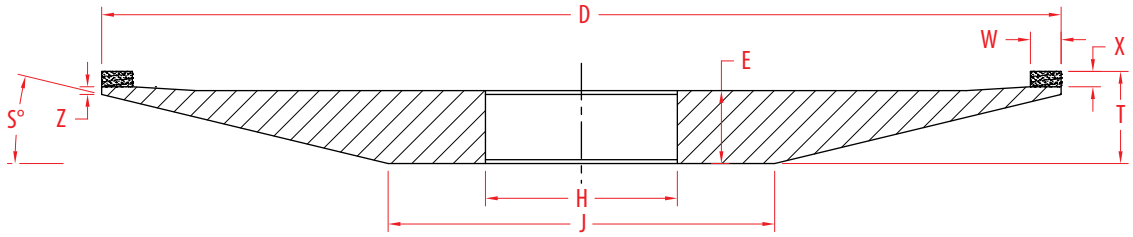
Part No.	Abrasive type	Wheel shape	D	T	X	H	Grit size	Concentration	Wet/Dry application
D01A1R-100-001	Diamond	1A1R	100	1.2	7	31.75	D126	C100	Cut-off & slitting
D01A1R-150-001	Diamond	1A1R	150	1.2	7	31.75	D126	C100	Cut-off & slitting

4A1R



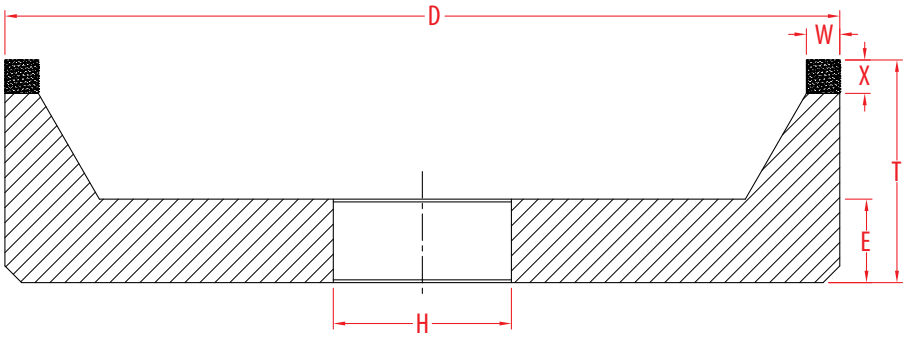
Part No.	Abrasive type	Wheel shape	D	J	U	X	H	T	Grit size	Concentration	Wet/Dry application
D04A1R-100-001	Diamond	4A1/R	100	50	4	6	20.00	14	D91	C75	Side grinding
D04A1R-100-004	Diamond	4A1/R	100	50	2+2 =4	6	20.00	14	D91=2mm D20=2mm	C100/C75	Side grinding
B04A1R-100-002	CBN	4A1/R	100	50	4	6	20.00	14	B126	C100	Side grinding - Stellite

4A2



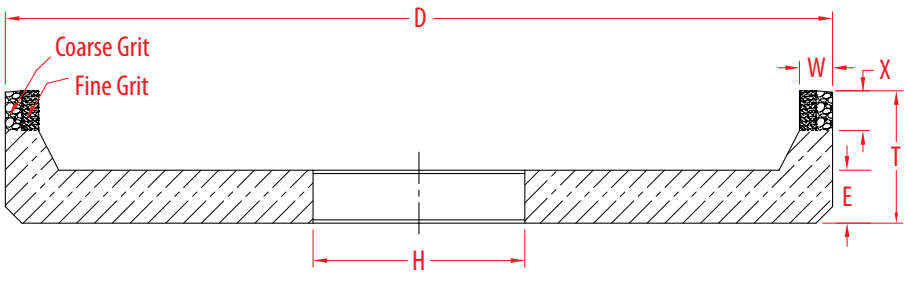
Part No.	Abrasive type	Wheel shape	D	W	X	H	Key slot	Grit size	Concentration	Application
D004A2-100-003	Diamond	4A2	100	4	2	25.00	yes	D64	C75	Face grinding
D004A2-100-004	Diamond	4A2	100	4	2	25.00	yes	D91	C75	Face grinding
D004A2-100-002	Diamond	4A2	100	6	1	22.23		D91	C75	Universal
D004A2-100-001	Diamond	4A2	100	10	1	22.23		D91	C75	Universal
D004A2-125-003	Diamond	4A2	125	4	2	32.00		D64	C75	Face grinding
D004A2-125-001	Diamond	4A2	125	5	3	31.75		D91	C75	Universal
D004A2-125-002	Diamond	4A2	125	5	3	32.00		D91	C75	Face grinding
D004A2-150-004	Diamond	4A2	150	5	3	31.75		D107	C75	Wright faces
D004A2-150-001	Diamond	4A2	150	5	3	20.00		D107	C75	Weinig–TCT
D004A2-150-006	Diamond	4A2	150	5	3	31.75		D64	C75	Universal
D004A2-150-005	Diamond	4A2	150	5	3	31.75		D91	C75	Universal
D004A2-150-002	Diamond	4A2	150	6	3	31.75		D91	C75	Universal
D004A2-150-003	Diamond	4A2	150	10	2	31.75		D91	C75	Universal
D004A2-175-001	Diamond	4A2	175	6	3	31.75		D91	C75	Universal
D004A2-200-001	Diamond	4A2	200	3	3	20.00		D126	C75	Weinig–TCT
D004A2-200-003	Diamond	4A2	200	6	3	31.75		D91	C75	Universal
D004A2-200-002	Diamond	4A2	200	10	2	31.75		D91	C75	Universal
D004A2-250-002	Diamond	4A2	250	4	3	31.75		D126	C75	Universal
D004A2-250-001	Diamond	4A2	250	10	2	31.75		D91	C75	Universal
B004A2-150-001	CBN	4A2	150	5	3	20.00		B107	C100	Weinig–HSS
B004A2-175-001	CBN	4A2	175	6	2	31.75		B126	C100	Universal–HSS
B004A2-200-001	CBN	4A2	200	3	3	20.00		B126	C100	Weinig–HSS

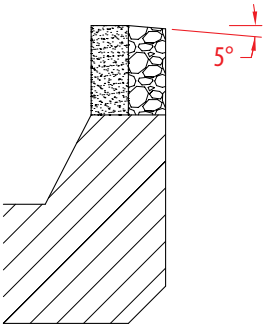
6A2



Part No.	Abrasive type	Wheel shape	D	W	X	H	Bolt holes	T	Grit size	Concentration	Application
D006A2-115-001	Diamond	6A2	115	5	3	31.75	4/6.5/40	10	D107	C75	Wright tops
D006A2-125-002	Diamond	6A2	125	3	4	20.00		20	D91	C75	Weinig Rondomat TCT knives
D006A2-125-003	Diamond	6A2	125	5	6	31.75		20	D64	C75	Top grinding
D006A2-125-001	Diamond	6A2	125	5	6	31.75		25	D107	C75	Knife grinding TCT
D006A2-150-003	Diamond	6A2	150	5	6	31.75		20	D64	C75	Top grinding
D006A2-150-002	Diamond	6A2	150	6	6	31.75		40	D107	C75	Knife grinding TCT
D006A2-150-001	Diamond	6A2	150	10	6	31.75		40	D107	C75	Knife grinding TCT
D006A2-175-001	Diamond	6A2	175	6	6	31.75		40	D107	C75	Knife grinding TCT
D006A2-200-002	Diamond	6A2	200	6	6	31.75		35	D107	C75	Knife grinding TCT
D006A2-200-001	Diamond	6A2	200	10	6	31.75		35	D107	C75	Knife grinding TCT
B006A2-075-001	CBN	6A2	75	5	5	31.75		30	B181	C100	Flywheel grinding
B006A2-125-002	CBN	6A2	125	3	6	20.00	4/6.5/40	20	B107	C100	Weinig Rondomat TCT knives
B006A2-125-001	CBN	6A2	125	5	6	31.75		30	B126	C100	Knife grinding HSS
B006A2-150-002	CBN	6A2	150	6	8	31.75		40	B126	C100	Knife grinding HSS
B006A2-150-003	CBN	6A2	150	10	6	31.75		40	B126	C100	Knife grinding HSS

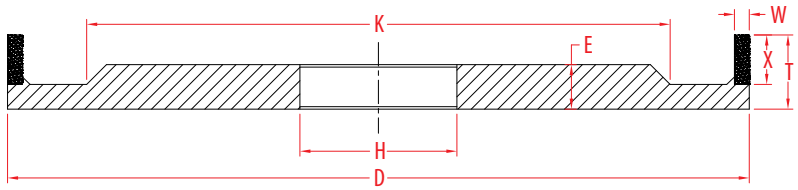
6AA2 **Dual Grit**





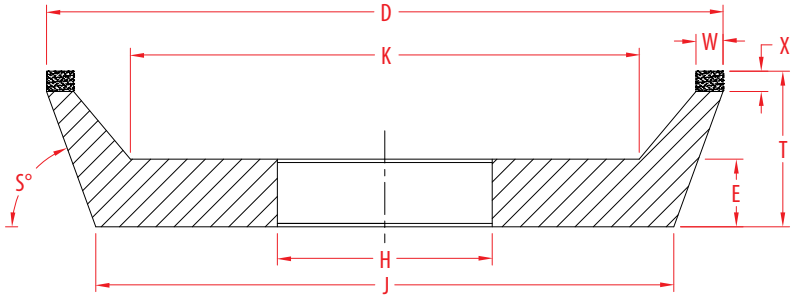
Part No.	Abrasive type	Wheel shape	D	W	X	H	Key slot	Grit size	Concentration	Application
D06AA2-100-003	Diamond	6AA2	100	5	6	25.00	yes	D107/D46	C100/C75	Top grinding
D06AA2-100-004	Diamond	6AA2	100	5	6	25.00	yes	D91/D20	C100/C75	Top grinding
D06AA2-115-001	Diamond	6AA2	115	5	6	31.75		D107/D46	C100/C75	Wright tops
D06AA2-125-005	Diamond	6AA2	125	5	6	25.00	yes	D107/D46	C100/C75	Top grinding
D06AA2-125-001	Diamond	6AA2	125	5	6	32.00		D107/D46	C100/C75	Top grinding
D06AA2-125-002	Diamond	6AA2	125	5	6	32.00		D91/D20	C100/C75	Top grinding

6A9/R



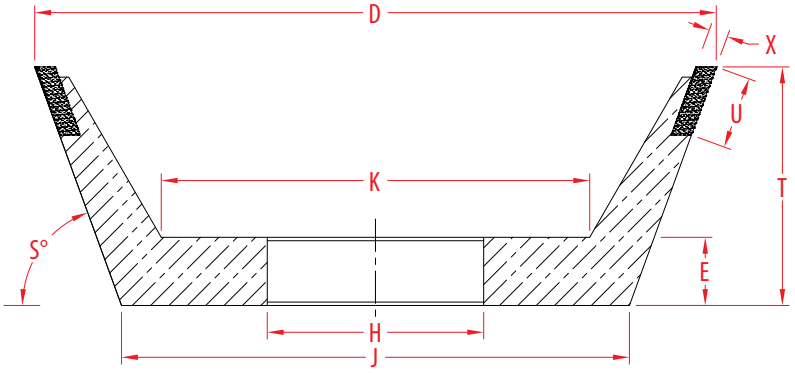
Part No.	Abrasive type	Wheel shape	D	W	X	H	Grit size	Concentration	Application
D06A9R-150-001	Diamond	6A9/R	150	3.0	10.0	31.75	D107	C75	Wright grinder

11A2



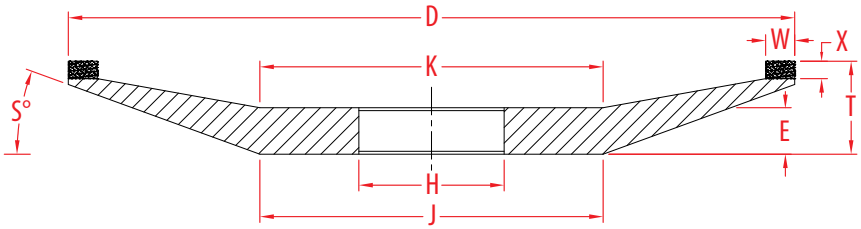
Part No.	Abrasive type	Wheel shape	D	W	X	H	T	Grit size	Concentration	Application
B011A2-100-001	CBN	11A2	100	5	5	31.75	35	B181	C100	Flywheel grinding
B011A2-125-001	CBN	11A2	125	5	5	31.75	40	B181	C100	Flywheel grinding
B011A2-150-001	CBN	11A2	150	5	5	31.75	40	B252	C100	Flywheel grinding

11V9



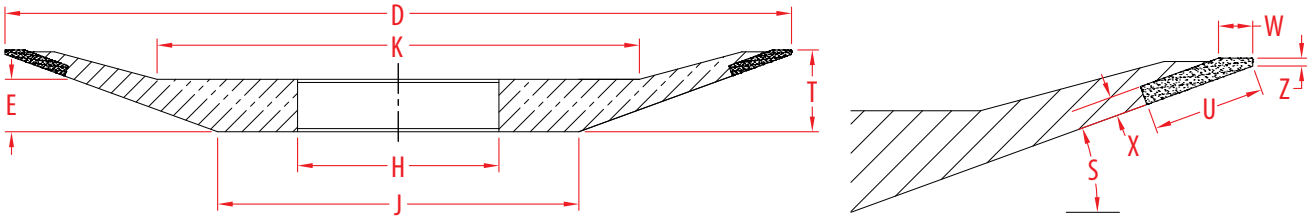
Part No.	Abrasive type	Wheel shape	D	X	U	H	T	S°	Grit size	Concentration	Application
D011V9-050-001	Diamond	11V9	50	2	10	10.00	30	70	D64	C75	Tool & Cutter
D011V9-075-001	Diamond	11V9	75	2	10	31.75	30	70	D46	C75	Tool & Cutter
D011V9-075-002	Diamond	11V9	75	2	10	31.75	30	70	D64	C75	Tool & Cutter
D011V9-075-003	Diamond	11V9	75	2	10	31.75	30	70	D91	C75	Tool & Cutter
D011V9-100-001	Diamond	11V9	100	3	10	31.75	35	70	D46	C75	Tool & Cutter
D011V9-100-002	Diamond	11V9	100	3	10	31.75	35	70	D64	C75	Tool & Cutter
D011V9-100-003	Diamond	11V9	100	3	10	31.75	35	70	D91	C75	Tool & Cutter
D011V9-100-004	Diamond	11V9	100	3	10	31.75	35	70	D126	C75	Tool & Cutter
D011V9-125-001	Diamond	11V9	125	3	10	31.75	40	70	D91	C75	Tool & Cutter
D011V9-150-001	Diamond	11V9	150	3	10	31.75	50	70	D91	C75	Tool & Cutter
B011V9-075-001	CBN	11V9	75	2	10	31.75	30	70	B126	C75	Tool & Cutter–HSS
B011V9-100-001	CBN	11V9	100	3	10	31.75	35	70	B126	C75	Tool & Cutter–HSS

12A2



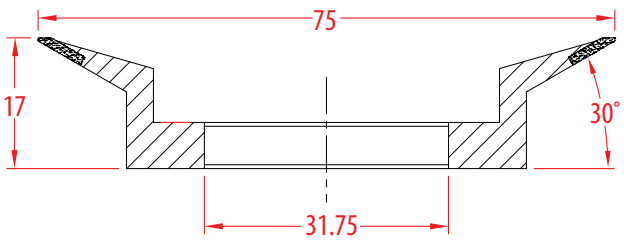
Part No.	Abrasive type	Wheel shape	D	W	X	H	T	S°	Grit size	Concentration	Application
D012A2-100-001	Diamond	12A2	100	4	2	31.75	13	20	D91	C75	Universal
D012A2-125-001	Diamond	12A2	125	5	3	31.75	16	20	D91	C75	Universal
D012A2-150-001	Diamond	12A2	150	6	3	31.75	19	20	D91	C75	Universal
D012A2-150-002	Diamond	12A2	150	6	3	31.75	19	20	D126	C75	Universal

12V9-20



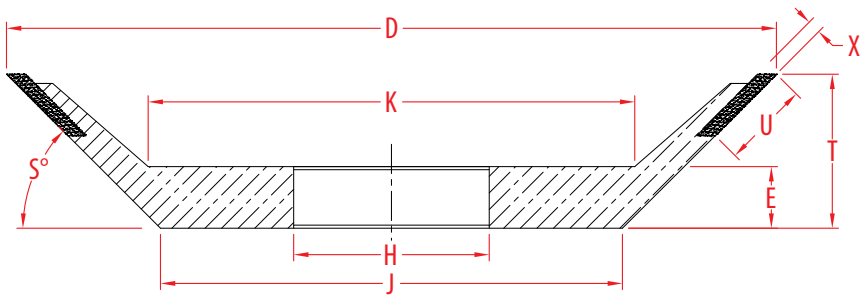
Part No.	Abrasive type	Wheel shape	D	W	U	H	Key slot	T	S°	Grit size	Concentration	Application
D12V92-075-001	Diamond	12V9/20	75	3.5	6	20.00		12	20	D64	C100	Face grinding
D12V92-100-001	Diamond	12V9/20	100	3.5	10	25.00	yes	13	20	D46	C100	Face grinding
D12V92-100-002	Diamond	12V9/20	100	3.5	10	25.00	yes	13	20	D64	C100	Face grinding
D12V92-125-004	Diamond	12V9/20	125	3.5	10	32.00		13	20	D64	C100	Face grinding
D12V92-150-002	Diamond	12V9/20	150	3.5	10	31.75		14	20	D64	C100	Face grinding
D12V92-200-001	Diamond	12V9/20	200	3.5	12	32.00		15	20	D46	C100	Face grinding
D12V92-200-002	Diamond	12V9/20	200	3.5	12	32.00		15	20	D64	C100	Face grinding

12V9-30



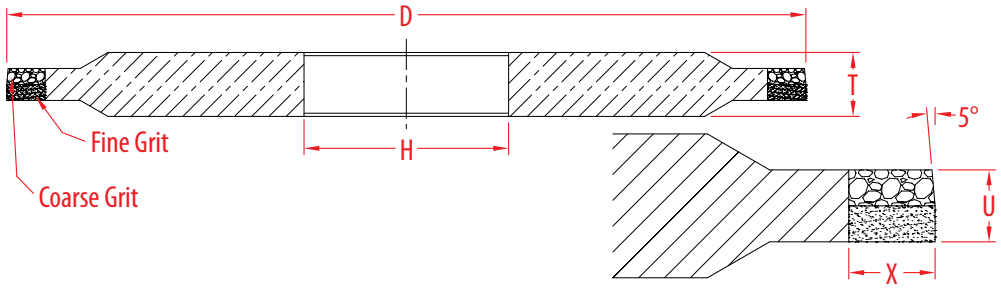
Part No.	Abrasive type	Wheel shape	D	W	U	H	T	S°	Grit size	Concentration	Application
D12V93-075-002	Diamond	12V9/30	75	1.6	6.5	31.75	17	30	D46	C100	Router bits/Tool & Cutter
D12V93-075-001	Diamond	12V9/30	75	1.6	6.5	31.75	17	30	D64	C100	Router bits/Tool & Cutter
B12V93-075-001	CBN	12V9/30	75	1.6	6.5	31.75	17	30	B91	C100	Router bits/Tool & Cutter–HSS

12V9-45



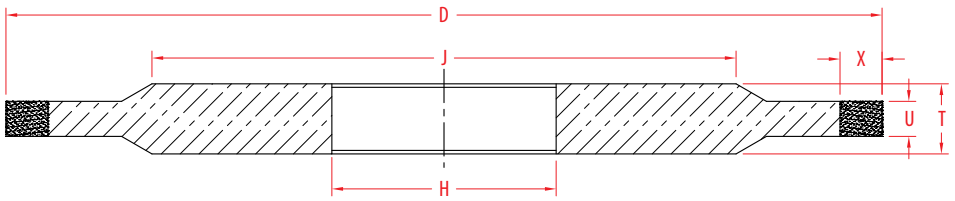
Part No.	Abrasive type	Wheel shape	D	X	U	H	T	S°	Grit size	Concentration	Application
D12V94-075-001	Diamond	12V9/45	75	1.6	6	31.75	18	45	D64	C75	Tool & Cutter
D12V94-075-002	Diamond	12V9/45	75	1.6	6	31.75	18	45	D91	C75	Tool & Cutter
D12V94-100-001	Diamond	12V9/45	100	2.0	10	31.75	22	45	D64	C75	Tool & Cutter
D12V94-100-002	Diamond	12V9/45	100	2.0	10	31.75	22	45	D91	C75	Tool & Cutter

14AA1



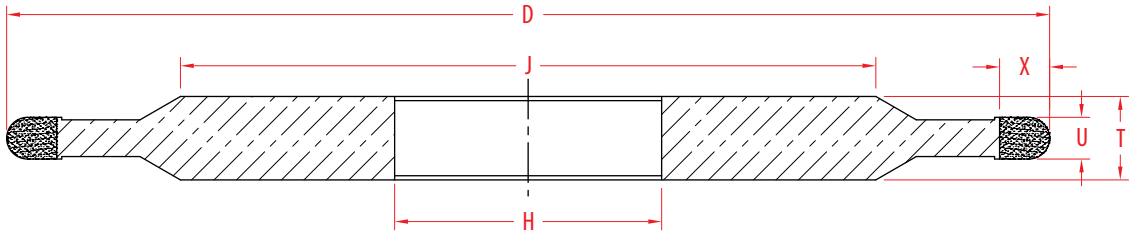
Part No.	Abrasive type	Wheel shape	D	U	X	H	Grit size	Concentration	Application
D14AA1-125-001	Diamond	14AA1	125	5	8	32.00	D107/D46	C100/C75	AKEMAT/Top grinding
D14AA1-125-002	Diamond	14AA1	125	5	8	32.00	D91/D20	C100/C75	AKEMAT/Top grinding
D14AA1-150-001	Diamond	14AA1	150	5	6	32.00	D107/D46	C100/C75	WALTER NC3/Top grinding
D14AA1-150-002	Diamond	14AA1	150	5	6	32.00	D91/D20	C100/C75	WALTER NC3/Top grinding
D14AA1-200-001	Diamond	14AA1	200	5	10	32.00	D107/D46	C100/C75	VOLLMER, WALTER/Topgrinding
D14AA1-200-002	Diamond	14AA1	200	5	10	32.00	D91/D20	C100/C75	VOLLMER, WALTER/Topgrinding

14A1



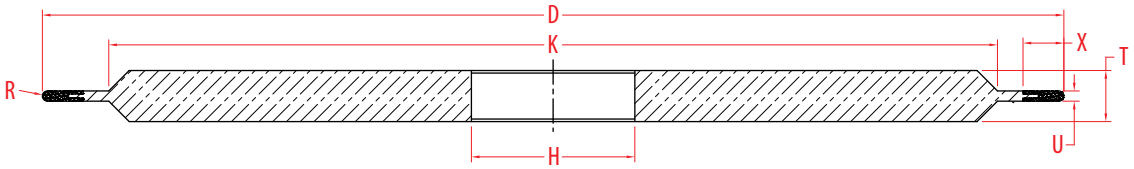
Part No.	Abrasive type	Wheel shape	D	U	X	H	Grit size	Concentration	Application
D014A1-200-005	Diamond	14A1	200	3	6	60.00	D126	C100	Profile grinding – Square face TCT
D014A1-200-006	Diamond	14A1	200	4	6	60.00	D126	C100	Profile grinding – Square face TCT
B014A1-200-004	CBN	14A1	200	4	6	60.00	B181	C100	Profile grinding – Square face HSS
B014A1-200-005	CBN	14A1	200	5	6	60.00	B181	C100	Profile grinding – Square face HSS

14F1



Part No.	Abrasive type	Wheel shape	D	U	X	H	Grit size	Concentration	Application
D014F1-200-005	Diamond	14F1	200	3	6	60.00	D126	C100	Profile grinding – Radius face TCT
D014F1-200-004	Diamond	14F1	200	4	6	60.00	D126	C100	Profile grinding – Radius face TCT
B014F1-200-005	CBN	14F1	200	3	6	60.00	B181	C100	Profile grinding – Radius face HSS
B014F1-200-004	CBN	14F1	200	4	6	60.00	B181	C100	Profile grinding – Radius face HSS

14F1S



Part No.	Abrasive type	Wheel body	Wheel shape	D	U	R	H	Grit size	Concentration	Application
B14F1S-150-001	CBN	Steel	14F1S	150	1.50	0.75	32.00	B126	C100	Sharpening/profiling HSS cold sawing blades
B14F1S-200-001	CBN	Steel	14F1S	200	1.30	0.65	32.00	B126	C100	Sharpening/profiling HSS cold sawing blades
B14F1S-200-002	CBN	Steel	14F1S	200	2.00	1.00	32.00	B126	C100	Sharpening/profiling HSS cold sawing blades

STROBE MATERIAL



		Metric mm			Imperial "				
Part No	**Finish**	**Length**	**Thickness**	**Width**	**Length**	**Thickness**	**Width**	**Grade**	**Pack Qty**
RB302037M2S	PS	30.00	2.00	3.70	1.18	0.08	0.15	M2	1.00
RB302045M2S	PS	30.00	2.00	4.50	1.18	0.08	0.18	M2	1.00
RB402045M2S	PS	40.00	2.00	4.50	1.58	0.08	0.18	M2	1.00
RB402060M2S	PS	40.00	2.00	6.00	1.58	0.08	0.24	M2	1.00
RB502045M2S	PS	50.00	2.00	4.50	1.97	0.08	0.18	M2	1.00
RBHSS502070	ST	50.00	2.00	7.00	1.97	0.08	0.28	HSS	1.00
RB602045M2S	PS	60.00	2.00	4.50	2.36	0.08	0.18	M2	1.00
RB602060M2S	PS	60.00	2.00	6.00	2.36	0.08	0.24	M2	1.00
RB602060M2S	PS	80.00	2.00	6.00	2.36	0.08	0.24	M2	1.00
RB1502380M2S	PS	150.00	2.30	8.00	5.91	0.09	0.32	M2	1.00
RB3102045M2S	PS	310.00	2.00	4.50	12.21	0.08	0.18	M2	1.00

PS – Tips are pre tinned **ST** – Tips are not tinned

NOTE – If none of the above sizes suit your application we will cut to length.

SAW BLADE BUSHES

Ø OUTSIDE mm	Ø INSIDE mm	THICKNESS mm	Part No.
16	12.7	1.4	B161
19	16	1.4	B191
20	10	1.4	B201
20	12.7	1.4	B202
20	16	1	B203
20	16	1.4	B204
22.2	16	1.4	B221
22.2	20	1.4	B222
25	16	1.4	B251
25	18	1.4	B252
25	19	1.4	B253
25	20	1.4	B254
25	22	1.8	B255
25	22.2	1.4	B256
25.4	16	1.4	B261
25.4	20	1.4	B264
25.4	22	1.4	B262
25.4	22.2	1.8	B263
30	16	1.4	B307
30	16	1.8	B301
30	19	1.8	B302
30	20	1.4	B308
30	20	1.8	B303
30	22.2	1.8	B304
30	25	1.4	B309
30	25	1.8	B305
30	25.4	1.4	B310
30	25.4	1.8	B306
31.75	16	1.8	B311
31.75	25	1.8	B312
31.75	25.4	1.8	B314
31.75	30	1.8	B313
32	30	1.8	B321
35	16	1.8	B350
35	25	1.4	B351
35	28.6	1.4	B352
35	30	1.4	B353
35	31.75	1.8	B354

SAW BUSH ASSORTMENT	AB200
Organiser box containing 14 commonly used bush sizes - Total 200 bushes	



SAW TIPS

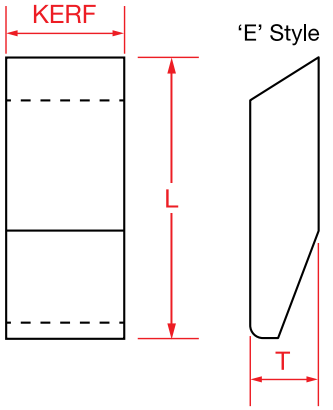
Large inventory of tips held in stock

Special **OPTIMAXX** surface treatment for excellent binding strength

Extra high strength brazing alloy

Premium carbide for ultimate cutting life





TIP GRADE CHART

- Excellent
- Good
- Okay

Opteco Grade	Hardwood	Pine	Burnt Timber	Metal	Aluminum	Chipboard	Laminate	Recycled Timber
M2	●	●	●		●	●	●	
M9	●	●	●					●
F6	●	●			●	●	●	
MC	●	●	●	●	●			●
Stellite	●	●						

		Metric mm			Imperial "				
Part No	**Finish**	**Length**	**Thickness**	**Width**	**Length**	**Thickness**	**Width**	**Grade**	**Pack Qty**
E521828MC	ST	5.20	1.80	2.80	0.21	0.07	0.11	MC	125.00
E652030F6	ST	6.50	2.00	3.00	0.26	0.08	0.12	F6	125.00
E652040F6	ST	6.50	2.00	4.00	0.26	0.08	0.16	F6	125.00
E652050MC	ST	6.50	2.00	5.00	0.26	0.08	0.20	MC	125.00
E802336F6	ST	8.00	2.30	3.60	0.32	0.09	0.14	F6	250.00
E802340F6	ST	8.00	2.30	4.00	0.32	0.09	0.16	F6	250.00
E802348F6	ST	8.00	2.30	4.80	0.32	0.09	0.19	F6	250.00
E802354F6	ST	8.00	2.30	5.40	0.32	0.09	0.21	F6	250.00
E802362F6	ST	8.00	2.30	6.20	0.32	0.09	0.24	F6	250.00
E953246M9	ST	9.50	3.20	4.60	0.37	0.13	0.18	M9	250.00
E953256M9	ST	9.50	3.20	5.60	0.37	0.13	0.22	M9	250.00
E953256M9S	PS	9.50	3.20	5.60	0.37	0.13	0.22	M9	250.00
E953264M9	ST	9.50	3.20	6.40	0.37	0.13	0.25	M9	250.00
E953264M9S	PS	9.50	3.20	6.40	0.37	0.13	0.25	M9	250.00

		Metric mm			Imperial "				
Part No	Finish	Length	Thickness	Width	Length	Thickness	Width	Grade	Pack Qty
E1052540F6	ST	10.50	2.50	4.00	0.41	0.10	0.16	F6	250.00
E1052540M2	ST	10.50	2.50	4.00	0.41	0.10	0.16	M2	250.00
E1052548F6	ST	10.50	2.50	4.80	0.41	0.10	0.19	F6	250.00
E1052554F6	ST	10.50	2.50	5.40	0.41	0.10	0.21	F6	250.00
E1052554M2	ST	10.50	2.50	5.40	0.41	0.10	0.21	M2	250.00
E1052566F6	ST	10.50	2.50	6.60	0.41	0.10	0.26	F6	250.00
E1052566M2	ST	10.50	2.50	6.60	0.41	0.10	0.26	M2	250.00
E1053036F6	ST	10.50	3.00	3.60	0.41	0.12	0.14	F6	250.00
E1053046M2	ST	10.50	3.00	4.60	0.41	0.12	0.19	M2	250.00
E1053048F6	ST	10.50	3.00	4.80	0.41	0.12	0.20	F6	250.00
E1053051M2	ST	10.50	3.00	5.10	0.41	0.12	0.20	M2	250.00
E1053056F6	ST	10.50	3.00	5.60	0.41	0.12	0.22	F6	250.00
E1053056M2	ST	10.50	3.00	5.60	0.41	0.12	0.22	M2	250.00
E1053064F6	ST	10.50	3.00	6.40	0.41	0.12	0.25	F6	250.00
E1053064M2	ST	10.50	3.00	6.40	0.41	0.12	0.25	M2	250.00
E1053079F6	ST	10.50	3.00	7.90	0.41	0.12	0.31	F6	250.00
E1053079M2	ST	10.50	3.00	7.90	0.41	0.12	0.31	M2	250.00
E133236M9S	PS	13.00	3.20	3.60	0.51	0.13	0.14	M9	250.00
E133241M2S	PS	13.00	3.20	4.10	0.51	0.13	0.16	M2	250.00
E133241M9	ST	13.00	3.20	4.10	0.51	0.13	0.16	M9	250.00
E133241M9S	PS	13.00	3.20	4.10	0.51	0.13	0.16	M9	250.00
E133246M9	ST	13.00	3.20	4.60	0.51	0.13	0.18	M9	250.00
E133246M9S	PS	13.00	3.20	4.60	0.51	0.13	0.18	M9	250.00
E133246S	ST	13.00	3.20	4.60	0.51	0.13	0.18	Stellite	250.00
E133246SPS	ST	13.00	3.20	4.60	0.51	0.13	0.18	Stellite	250.00
E133251M9S	PS	13.00	3.20	5.10	0.51	0.13	0.20	M9	250.00
E133256M2	ST	13.00	3.20	5.60	0.51	0.13	0.22	M2	250.00
E133256M2S	PS	13.00	3.20	5.60	0.51	0.13	0.22	M2	250.00
E133256M9S	PS	13.00	3.20	5.60	0.51	0.13	0.22	M9	250.00
E133256S	ST	13.00	3.20	5.60	0.51	0.13	0.22	Stellite	250.00
E133256SPS	PS	13.00	3.20	5.60	0.51	0.13	0.22	Stellite	250.00
E133261M9S	PS	13.00	3.20	6.10	0.51	0.13	0.24	M9	250.00
E133266M9S	PS	13.00	3.20	6.60	0.51	0.13	0.26	M9	250.00
E133271M9S	PS	13.00	3.20	7.10	0.51	0.13	0.28	M9	250.00
E133274M9	ST	13.00	3.20	7.40	0.51	0.13	0.29	M9	250.00
E133276M9S	PS	13.00	3.20	7.60	0.51	0.13	0.30	M9	250.00
E133279M9S	PS	13.00	3.20	7.90	0.51	0.13	0.31	M9	250.00
E133284M9S	PS	13.00	3.20	8.40	0.51	0.13	0.33	M9	250.00
E133295M9S	PS	13.00	3.20	9.50	0.51	0.13	0.37	M9	250.00
E1332111M9S	PS	13.00	3.20	11.10	0.51	0.13	0.44	M9	250.00
E134054M9S	PS	13.00	4.00	5.40	0.51	0.16	0.21	M9	250.00
E134061M9S	PS	13.00	4.00	6.10	0.51	0.16	0.24	M9	250.00
E134066M9S	PS	13.00	4.00	6.60	0.51	0.16	0.26	M9	250.00
E134071M9S	PS	13.00	4.00	7.10	0.51	0.16	0.28	M9	250.00
E1423354-0-M9S	PS	14.20	3.30	5.40	0.56	0.13	0.21	M9	250.00
E1423361-0-M9S	PS	14.20	3.30	6.10	0.56	0.13	0.24	M9	250.00
E1423366-0-M9S	PS	14.20	3.30	6.60	0.56	0.13	0.26	M9	250.00
E1423371-0-M9S	PS	14.20	3.30	7.10	0.56	0.13	0.28	M9	250.00
E1423376-0-M9S	PS	14.20	3.30	7.60	0.56	0.13	0.30	M9	250.00
E164066M9S	PS	16.00	4.00	6.60	0.63	0.16	0.26	M9	125.00
E164071M9S	PS	16.00	4.00	7.10	0.63	0.16	0.28	M9	125.00
E164076M9S	PS	16.00	4.00	7.60	0.63	0.16	0.30	M9	125.00
E164081M9S	PS	16.00	4.00	8.10	0.63	0.16	0.32	M9	125.00
E164086M9S	PS	16.00	4.00	8.60	0.63	0.16	0.34	M9	125.00
E164091M9S	PS	16.00	4.00	9.10	0.63	0.16	0.36	M9	125.00
E164096M9S	PS	16.00	4.00	9.60	0.63	0.16	0.38	M9	125.00
E1640101M9S	PS	16.00	4.00	10.10	0.63	0.16	0.40	M9	125.00

PS – Tips are pre tinned **ST** – Tips are not tinned

FLUX PASTE



Part No	Description
FP250	Tenacity No.6 Flux Paste 250 g

SAW GREASE



Part No	Description
AG0250	Aluminium saw blade lubricating grease – small tube 250g
AG1000	Aluminium saw blade lubricating grease – large tube 1000g



300 COMBIBOX

Part No	Description
300COMBIBOX	300mm Combi Saw Protective Box with Hinge and Latch

Excludes blades.

PRECISION DIAL INDICATORS



Part No	Description
DGS001	Standard base imperial indicator
DGS002	Standard base metric indicator
DGE001	Extended base imperial indicator
DGE002	Extended base metric indicator

STRAIGHT EDGES



Part No	Description
SE 150	Spring steel straightedge 150 mm
SE 305	Spring steel straightedge 305 mm
SE 355	Spring steel straightedge 355 mm
SE 460	Spring steel straightedge 460 mm
SE 600	Spring steel straightedge 600 mm

SAWDOCTOR HAMMERS

Description
Twist face
Dog head
Cross face

Contact us for more details and weight options



DIAMOND COATED DRESSERS



Part No	Description
DC001	T-Bar Dresser Diamond Coated

METAL BONDED DRESSERS



Part No	Description
MB001	T-Bar Dresser Metal Bonded

ROTARY STAR WHEEL DRESSER



Part No	Description
DR001	Rotary Diamond Wheel Dresser

SINGLE POINT DRESSER



Part No	Description
SPD150.5	Single Point Dresser 150 x 12.7 x 0.5

ABRASIVE CLEANING STICK



Part No	Description
AC15025D	Abrasive Cleaning Stick 150 x 25 x 25

ABRASIVE SHAPING STICK



Part No	Description
ASS1502525	Abrasive Shaping Stick 150 x 25 x 25

OPTECO FACE GRINDING UNIT



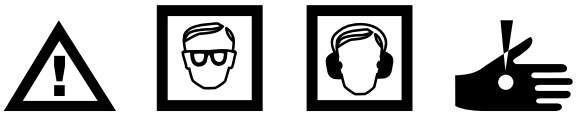
Part No	Description
OPTGRIND150	Opteco Face Grinding Unit 150mm 240v - Swivel Type

Grinding wheel not included.

GRINDING WHEELS



Part No	Description
GW300317519	Abrasive Grinding Wheel 300 x 31.75 x 19 A46
GW300317516	Abrasive Grinding Wheel 300 x 31.75 x 16 A46
GW300317513	Abrasive Grinding Wheel 300 x 31.75 x 13 A46
GW300317510	Abrasive Grinding Wheel 300 x 31.75 x 10 A46



General Safety	• Read and retain instructions for future reference • Incorrect use may cause serious or fatal injury
Machine Safety	• Isolate machine at power source before inspecting or changing cutting tool • Read machine manufacturer's instructions before installing or using cutting tool • Machine guards and safety features must be functional and according to regulations • Machine specifications, speed and cutting direction must be correct for cutting tool
Cutting Tool Safety	• Caution must be used when unpacking and transporting sharp edged tools • Inspect for damage. Damaged cutting tools must not be used • Cutting tool must be correct type for material being cut • Installation of cutting tool must be by trained and qualified personnel
Personal Safety	• Beware of machinery hazard. Never place hands or clothing near cutting area or moving machine parts • Use personal safety protection. Respiration protection may be required when sawing some materials
Cutting Tool Service	The cutting tool must be sharpened and serviced only by qualified personnel when: • The power consumption of the machine rises noticeably • The wear zone of the main cutting edge exceeds 0.2 mm • Damage can be seen on the cutting tool • The surface quality is no longer acceptable Grinding of tungsten carbide cutting tools will produce mist or dust containing potentially hazardous ingredients. Safety information may be provided by your supplier.

opteco

SAW BLADE DESIGN RECOMMENDATION REQUEST

SEND REQUESTS TO: info@opteco.com.au

Customer Details: _____ Date: _____/___ / _____

_____ Contact: _____

_____ Tel: _____

_____ Fax: _____

OPERATING CONDITIONS

Timber:

☐ Hardwood ☐ Softwood Species: _____

☐ Dry ☐ Green Comments: _____

☐ Ripping ☐ Cross Cutting _____

Application:

Machine Manufacturer: _____ Model: _____

Type: ☐ Headrig ☐ Multisaw ☐ Board Edger ☐ Gang Edger ☐ Ripbench ☐ Carriage

☐ Trim Saw ☐ Docker ☐ Moulder ☐ Other _____

Cutting Specification:

Depth of cut: Max: _____ Min: _____ Most Common: _____

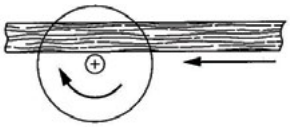
Saw Spindle Speed (RPM): _____

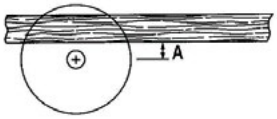
Saw Motor Size (HP or KW): _____

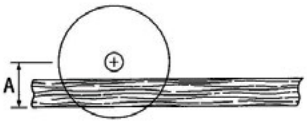
Infeed Speed (Ft or Mtrs/Min): _____

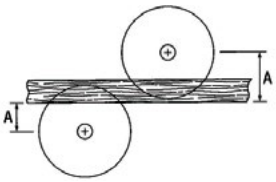
Saw Collar Diameter: _____

Example
Indicate Saw/Timber relationship and mark feed direction and saw rotation.









Dimension A (Spindle centre to Machine bed): _____ mm

Existing Blade Specifications:

Diameter: _____ Kerf & Plate: _____/ _____ Bore: _____

Keyway: Qty: _____ Width: _____ Depth: _____

Pin Holes: Qty: _____ Diameter: _____ PCD or Land: _____

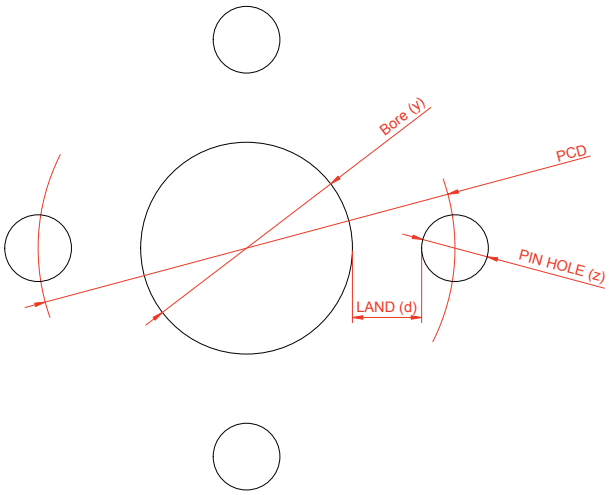
Countersunk: ☐ Yes ☐ No TCT Wipers: ☐ Yes ☐ No Teeth Qty: _____

Improvement Sought:

☐ Service Life ☐ Surface Finish ☐ Kerf Reduction ☐ Chip Size ☐ Blade Failure

☐ Other _____

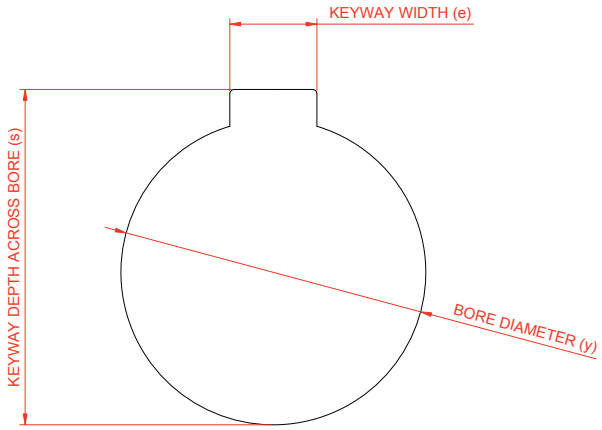
How To Measure:
Pin Hole Pitch Circle Diameter (PCD):



1. Measure the bore diameter (y)
2. Count the number of pin holes (4 Pin Holes)
3. Measure the pin hole diameter (z)
4. Measure the land between the bore and pin hole (d)

If you send us the above 4 pieces of information we can work out the PCD of the pin holes for you.

How To Measure:
The Keyway on a Saw Blade:

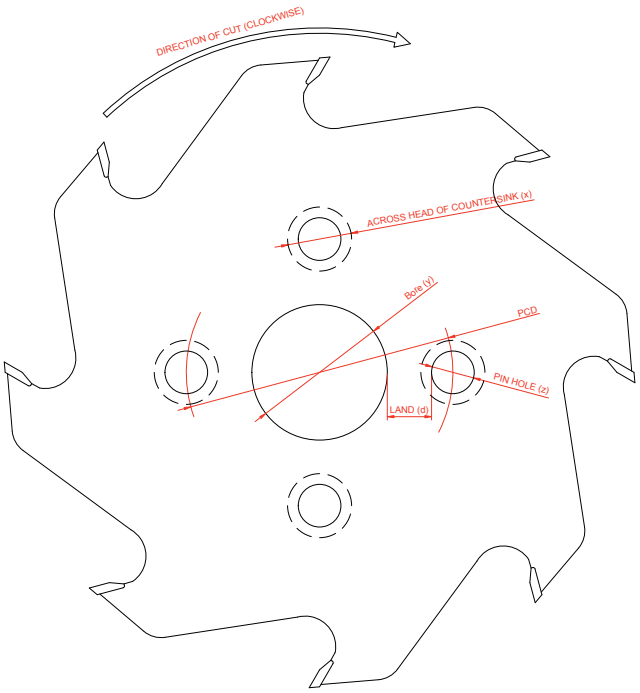


1. Measure the bore diameter (y)
2. Count the number of keyways (1 Keyway)
3. Measure the width of keyway (e)
4. Measure the keyway from the edge of the keyway to the opposite side on the bore (s)

Note that some blades have a set of offset key ways that are rotated by half a tooth pitch. This is common on coarse pitch saw blades so that the all the blades in a bank don't hit the timber at the same time.

If you send us the above 4 pieces of information we can work out the keyway measurement for you.

How To Measure:
Countersunk Holes and Pitch Circle Diameter (PCD) on a Saw Blade:

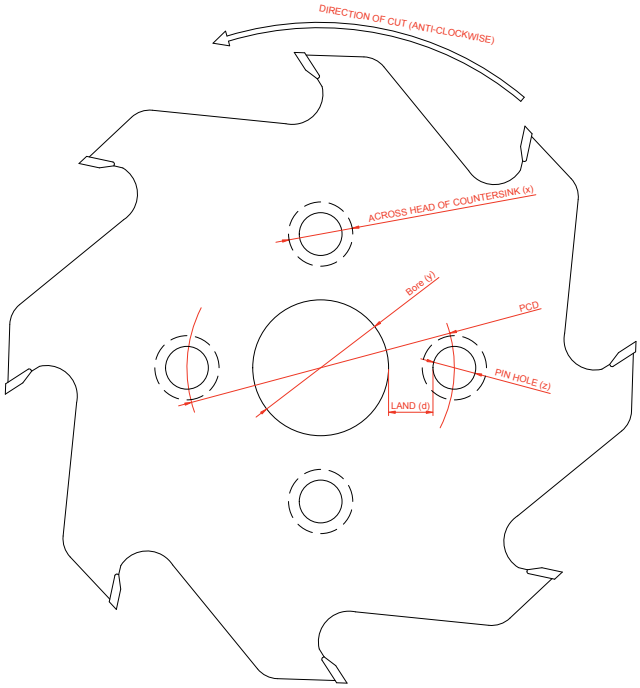


Direction of cut
Clockwise

1. Measure the bore diameter (y)
2. Count the number of countersunk holes (4 countersunk holes)
3. Measure the pin hole diameter (z)
4. Measure the land between the bore and pin hole (d)
5. Measure across the countersunk hole (x)
6. We need to know which side the countersinks:
   On the face of the blade with a Direction of cut - Clockwise (shown above)
   On the face of the blade with a Direction of cut - Anti-Clockwise (shown right)

If you send us the above 6 pieces of information we can work out the PCD and countersink details for you.

How To Measure:
Countersunk Holes and Pitch Circle Diameter (PCD) on a Saw Blade:



Direction of cut
Anti-Clockwise

1. Measure the bore diameter (y)
2. Count the number of countersunk holes (4 countersunk holes)
3. Measure the pin hole diameter (z)
4. Measure the land between the bore and pin hole (d)
5. Measure across the countersunk hole (x)
6. We need to know which side the countersinks:
   On the face of the blade with a Direction of cut - Clockwise (shown right)
   On the face of the blade with a Direction of cut - Anti-Clockwise (shown above)

If you send us the above 6 pieces of information we can work out the PCD and countersink details for you.

CUSTOMER TESTIMONIALS

With so much competition out there, very pleased to see a product that stands up under extreme pressures. Opteco are the real deal with excellent back up and service. We have been buying blades from them for 8 years without one unpleasant incident. As head sawdoctor with years of experience in bandsaw and circulars I have certainly seen a lot of inferior products. Tarmac Sawmilling has always prided itself on achieving the best results, so congrats to Opteco for being a big part of it.

Head Sawdoctor / NSW Softwood Mill

We have been buying our saws from Opteco for over 12 years now. With saws as small as 230 mm up to our big 1250 mm saws, the quality and service is brilliant. From the time we order saws to when we receive them is great. Opteco have gone out of their way to helps us on many occasions when saws have been needed urgently, getting them to us quicker to ensure we have no downtime in the mill waiting on saws, and still with the same quality you would expect. Any new machinery we install Opteco has helped us with getting the right saw's dimensions to suit the feed speeds required or to trial new saw dimensions. I would recommend Opteco to anyone for their quality and service.

Saw Shop Supervisor / VIC Softwood Mill

I have never had diamond wheels perform like OPTECO Opti+. They cut faster, cooler and give sharper cutting edges, and don't load up or glaze, they seem to keep cutting consistently without needing to be cleaned or dressed.

Sawdoctor / VIC Softwood Sawmill

We were having major problems with cut quality on our optimizing docker. The OPTECO 913 SERIES solved the quality issues, we are also achieving extended blade life.

Sawdoctor / NSW South Coast Sawmill

These OPTECO EDGERMAXX 970 SERIES are excellent. I know that they will be delivered to me on time, and that the splines will fit properly on the arbour. I always know that when they are installed I will get reliability from the first cut.

Sawdoctor / QLD Softwood Sawmill

I've never had saws that work as well as the SILVER 470 SERIES in our twin log edger. It takes good saws for the operator to specially come and tell me how well they are performing.

Sawdoctor / NSW North Coast Hardwood Sawmill

The OPTECO 994 SERIES saws are working absolutely brilliant. They use less power, and I have increased the feed rate. Tip loss is now a thing of the past with the new LOK tooth design, this was truly a worthwhile investment.

Mill Owner / NSW Southern Tablelands

I will not use anything other than OPTECO SILVER 440 SERIES pruning saw blades. Not only do they cut clean but I have noticed they stay sharper for longer which has resulted in significant efficiencies and less down time.

Vine Pruning Contractor / WA Margaret River Region

These OPTECO EDGERMAXX 970 SERIES are excellent. I know that they will be delivered to me on time, and that the splines will fit properly on the arbour. I always know that when they are installed I will get reliability from the first cut.

Sawdoctor / QLD Softwood Sawmill

GET MORE
GET MORE
GET MORE
GET MORE

opteco

MORE CUTS

MORE UPTIME

MORE PROFIT

Chat with one of our helpful Circular Saw Blade Specialists.

Australian & Asia Pacific (Administration)

→ ***(03) 5445 0800***

→ ***1800 624 716***

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